

HPD UNIQUE IDENTIFIER: 23883

CLASSIFICATION: 09 65 00 Resilient Flooring

PRODUCT DESCRIPTION: HELMIBOND 6503 is a solvent-free, acrylic adhesive formulated to permanently install luxury vinyl tile and plank flooring, resilient sheet vinyl flooring, rubber tile flooring and rubber sheet flooring and rubber and vinyl stair treads.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold level	Residuals/Impurities	<i>All Substances Above the Threshold Indicated Are:</i> Characterized <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No <i>% weight and role provided for all substances.</i> Screened <input type="radio"/> Yes Ex/SC <input type="radio"/> Yes <input checked="" type="radio"/> No <i>One or more substances not screened using Priority Hazard Lists with results disclosed and/ or one or more Special Condition did not follow guidance.</i> Identified <input type="radio"/> Yes Ex/SC <input type="radio"/> Yes <input checked="" type="radio"/> No <i>One or more substances not disclosed by Name (Specific or Generic) and Identifier and/ or one or more Special Condition did not follow guidance.</i>
<input type="radio"/> Nested Materials Method	<input type="radio"/> 100 ppm	<input type="radio"/> Considered	
<input checked="" type="radio"/> Basic Method	<input checked="" type="radio"/> 1,000 ppm	<input checked="" type="radio"/> Partially Considered	
Threshold Disclosed Per	<input type="radio"/> Per GHS SDS	<input type="radio"/> Not Considered	
<input type="radio"/> Material	<input type="radio"/> Other	Explanation(s) provided for Residuals/Impurities?	
<input checked="" type="radio"/> Product		<input checked="" type="radio"/> Yes <input type="radio"/> No	

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

MATERIAL | SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE

HELMIBOND 6503 [2-PROPENOIC ACID, POLYMER WITH 2-ETHYLHEXYL 2-PROPENOATE AND 2-PROPENITRILE LT-UNK
LIMESTONE LT-UNK WATER (PRIMARY CASRN IS 7732-18-5) BM-4
UREA (PRIMARY CASRN IS 57-13-6) Not Screened DEANOL
(PRIMARY CASRN IS 108-01-0) Not Screened QUARTZ - NON-RESPIRABLE Not Screened]

Number of Greenscreen BM-4/BM3 contents ... 1

Contents highest concern GreenScreen Benchmark or List translator Score ... LT-UNK

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Ingredients above 1000 ppm and meeting US GHS SDS disclosure requirements are disclosed.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

Material (g/l): <1 Regulatory (g/l): 50

Does the product contain exempt VOCs: No

Are ultra-low VOC tints available: N/A

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.

VOC emissions: RFCI FloorScore

VOC content: VOC

Management: ISO 9001:2015 Quality management systems

Management: C2CPH Material Health Certificate - Gold (V3.1)

CONSISTENCY WITH OTHER PROGRAMS

No pre-checks completed or disclosed.

Third Party Verified?

- Yes
- No

PREPARER: Self-Prepared

VERIFIER:

VERIFICATION #:

SCREENING DATE: 2021-02-02

PUBLISHED DATE: 2021-02-23

EXPIRY DATE: 2024-02-02

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.2, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-2-standard

HELMIBOND 6503

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES CONSIDERED: Partially

RESIDUALS AND IMPURITIES NOTES: Residuals and impurities are partially considered.

OTHER PRODUCT NOTES: To insure product stability and reduce joint openings, HELMIBOND 6503 has been formulated to produce a hard set and firm bond line less susceptible to indentation and telegraphing. May be used over properly prepared porous and non-porous surfaces such as concrete, underlayment grade plywood, cementitious based patching compounds and levelers.

2-PROPENOIC ACID, POLYMER WITH 2-ETHYLHEXYL 2-PROPENOATE AND 2-PROPENITRILE

ID: 27233-89-2

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-02-02

#: 45.0000 - 70.0000 GS: LT-UNK RC: None NANO: No SUBSTANCE ROLE: Polymer species

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES:

LIMESTONE

ID: 1317-65-3

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-02-02

#: 30.0000 - 60.0000 GS: LT-UNK RC: None NANO: No SUBSTANCE ROLE: Filler

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES:

WATER (PRIMARY CASRN IS 7732-18-5)

ID: 652133-48-7

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-02-02

#: 15.0000 - 40.0000 GS: BM-4 RC: None NANO: No SUBSTANCE ROLE: Solvent

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES:

UREA (PRIMARY CASRN IS 57-13-6)

ID: 923953-70-2

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2021-02-02		
%: 0.1000 - 1.0000	GS: Not Screened	RC: None	NANO: No	SUBSTANCE ROLE: Biocide
HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS		
Hazard Screening not performed				

SUBSTANCE NOTES:

DEANOL (PRIMARY CASRN IS 108-01-0) ID: **1404326-81-3**

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2021-02-02		
%: 0.1000 - 1.0000	GS: Not Screened	RC: None	NANO: No	SUBSTANCE ROLE: Biocide
HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS		
Hazard Screening not performed				

SUBSTANCE NOTES:

QUARTZ - NON-RESPIRABLE ID: **Undisclosed**

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2021-02-02		
%: Impurity/Residual	GS: Not Screened	RC: None	NANO: No	SUBSTANCE ROLE: Impurity/Residual
HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS		
Hazard Screening not performed				

SUBSTANCE NOTES: *This product contains a material that may be hazardous when present as an airborne dust. Since this product is in a liquid form, the material is not able to become airborne and cannot be inhaled. Thus, the hazards usually associated with this material are not applicable to this product.

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	RFCI FloorScore		
CERTIFYING PARTY: Third Party APPLICABLE FACILITIES: Helmitin - Olive Branch, MS CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES:	ISSUE DATE: 2021-02-22	EXPIRY DATE: 2022-03-01	CERTIFIER OR LAB: SCS Global Services
VOC CONTENT	VOC		
CERTIFYING PARTY: Self-declared APPLICABLE FACILITIES: 11110 Airport Road Olive Branch, MS 38654 CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES: VOC <1g/L	ISSUE DATE: 2021-02-22	EXPIRY DATE: 2022-03-01	CERTIFIER OR LAB: Helmitin Inc.
MANAGEMENT	ISO 9001:2015 Quality management systems		
CERTIFYING PARTY: Third Party APPLICABLE FACILITIES: Helmitin - Olive Branch, MS CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES:	ISSUE DATE: 2020-06-21	EXPIRY DATE: 2023-06-21	CERTIFIER OR LAB: SGS International
MANAGEMENT	C2CPH Material Health Certificate - Gold (V3.1)		
CERTIFYING PARTY: Third Party APPLICABLE FACILITIES: Helmitin - Olive Branch, MS CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES:	ISSUE DATE: 2019-12-23	EXPIRY DATE: 2021-12-23	CERTIFIER OR LAB: Cradle to Cradle Products Innovation Institute

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

Helmbond 6503 can be used on porous and non-porous surfaces free of moisture. Surface to be covered must be dry, clean and smooth. Any foreign materials present such as paint, grease, oil, pen markings, adhesive residues, etc. that may prevent a proper bond or migrate to the surface causing a stain must be removed. Adhesive can be used on all grades of concrete on, above or below grade in the absence of moisture. Installation of a 10 mil (0.010") or greater effective moisture retarder is recommended directly under all on and below grade concrete floors with its integrity insured. Concrete shall be prepared according to the recommendations outlined in ASTM F710 (Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring). Concrete floors shall be free from crazing, dusting, spalling and any curing or sealing compounds. Concrete floors shall be tested for moisture according to the latest revision of ASTM F2170 (Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes) and ASTM F1869 (Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride). Wood floors must be double construction with a 1" minimum thickness, structurally sound, securely fastened and free from deflection/spring. Top layer of wood shall be underlayment grade plywood. Cracks and uneven surfaces must be filled with an approved cement-based patching compound. It is the responsibility of the user to determine the porosity of the surface. To determine if a surface is porous, place a few droplets of water in various areas. If the subfloor is porous, the water will be absorbed within 2-3 minutes.

MANUFACTURER INFORMATION

MANUFACTURER: **Helmitin Inc.**
 ADDRESS: **11110 Airport Road**
Olive Branch Mississippi 38654, United States
 WEBSITE: **http://www.helmitin.com**

CONTACT NAME: **Scott Holman**
 TITLE: **Director of Compliance & IT**
 PHONE: **437-370-0042**
 EMAIL: **s.holman@helmitin.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-UNK List Translator Benchmark Unknown (the chemical is present on at least one GreenScreen Specified List, but the information contained within the list did not result in a clear mapping to a LT-1 or LTP1 score.)
BM-2 Benchmark 2 (use but search for safer substitutes)	
BM-1 Benchmark 1 (avoid - chemical of high concern)	
BM-U Benchmark Unspecified (due to insufficient data)	
LT-P1 List Translator Possible 1 (Possible Benchmark-1)	NoGS No GreenScreen.

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.