

HPD UNIQUE IDENTIFIER: 24187

CLASSIFICATION: 09 65 00 Resilient Flooring

PRODUCT DESCRIPTION: Excelsior EW-710 Epoxy Modified Urethane is a two-component solvent-free, epoxy adhesive formulated to permanently install luxury vinyl tile and plank flooring, resilient sheet vinyl flooring, rubber tile flooring and rubber sheet flooring and rubber and vinyl stair treads. Excelsior EW-710 Epoxy Modified Urethane has been formulated to produce a superior, hard setting bond required for use in high traffic applications.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Table with 4 columns: Inventory Reporting Format, Threshold level, Residuals/Impurities, and All Substances Above the Threshold Indicated Are: Characterized, % weight and role provided for all substances, Screened, All substances screened using Priority Hazard Lists with results disclosed, Identified. Includes radio button options for various settings.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

MATERIAL | SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE

EXCELSIOR EW-710 EPOXY MODIFIED URETHANE B [LIMESTONE
LT-UNK POLYETHYLENEPOLYAMINE, DIMER FATTY ACID
CONDENSATE BM-1 | MUL DIPROPYLENE GLYCOL DIBENZOATE
NoGS SILICON DIOXIDE BM-1 | CAN UNDISCLOSED LT-P1 | SKI | AQU
| MUL UNDISCLOSED LT-P1 | SKI | RES | MUL UNDISCLOSED LT-UNK
| SKI | EYE UNDISCLOSED NoGS UNDISCLOSED LT-P1 | MUL
UNDISCLOSED LT-1 | CAN]

Number of Greenscreen BM-4/BM3 contents ... 0

Contents highest concern GreenScreen Benchmark or List translator Score ... BM-1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Ingredients above 1000 ppm and meeting US GHS SDS disclosure requirements are disclosed.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

Material (g/l): <12 Regulatory (g/l): 50
Does the product contain exempt VOCs: No
Are ultra-low VOC tints available: N/A

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.

VOC emissions: VOC Emissions
VOC content: VOC Content
Management: ISO 9001:2015 Quality management systems

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Material Ingredients Option 1

Summary table with 3 columns: Third Party Verified? (radio buttons for Yes/No), PREPARER: Self-Prepared, VERIFIER: VERIFICATION #:, SCREENING DATE: 2021-03-24, PUBLISHED DATE: 2021-03-24, EXPIRY DATE: 2024-03-24

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.2, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-2-standard

EXCELSIOR EW-710 EPOXY MODIFIED URETHANE B

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES CONSIDERED: Partially

RESIDUALS AND IMPURITIES NOTES: Residuals and impurities are partially considered.

OTHER PRODUCT NOTES: Excelsior EW-710 Epoxy Modified Urethane has been formulated to produce a superior, hard setting bond required for use in high traffic applications. When dry does not promote growth of mold or mildew.

LIMESTONE

ID: 1317-65-3

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-03-24 13:18:49

#: 30.0000 - 60.0000 GS: LT-UNK RC: None NANO: No SUBSTANCE ROLE: Filler

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES:

POLYETHYLENEPOLYAMINE, DIMER FATTY ACID CONDENSATE

ID: 68410-23-1

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-03-24 13:18:49

#: 15.0000 - 40.0000 GS: BM-1 RC: None NANO: No SUBSTANCE ROLE: Intermediate

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

MUL

German FEA - Substances Hazardous to Waters

Class 2 - Hazard to Waters

SUBSTANCE NOTES:

DIPROPYLENE GLYCOL DIBENZOATE

ID: 94-51-9

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-03-24 13:18:50

#: 5.0000 - 10.0000 GS: NoGS RC: None NANO: No SUBSTANCE ROLE: Plasticizer

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES:

SILICON DIOXIDE

ID: 7631-86-9

%: **1.0000 - 5.0000**GS: **BM-1**RC: **None**NANO: **No**SUBSTANCE ROLE: **Filler**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
CAN	GHS - Australia	H350i - May cause cancer by inhalation
CAN	GHS - Japan	Carcinogenicity - Category 1A [H350]

SUBSTANCE NOTES:

UNDISCLOSEDID: **Undisclosed**%: **1.0000 - 5.0000**GS: **LT-P1**RC: **None**NANO: **No**SUBSTANCE ROLE: **Monomer**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
SKI	EU - GHS (H-Statements)	H314 - Causes severe skin burns and eye damage
AQU	EU - GHS (H-Statements)	H411 - Toxic to aquatic life with long lasting effects
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
SKI	EU - GHS (H-Statements)	H317 - May cause an allergic skin reaction

SUBSTANCE NOTES: Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

UNDISCLOSEDID: **Undisclosed**%: **1.0000 - 5.0000**GS: **LT-P1**RC: **None**NANO: **No**SUBSTANCE ROLE: **Intermediate**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
SKI	MAK	Sensitizing Substance Sh - Danger of skin sensitization
SKI	EU - GHS (H-Statements)	H314 - Causes severe skin burns and eye damage
RES	AOEC - Asthmagens	Asthmagen (Rs) - sensitizer-induced
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
SKI	EU - GHS (H-Statements)	H317 - May cause an allergic skin reaction

SUBSTANCE NOTES: Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

UNDISCLOSEDID: **Undisclosed**%: **1.0000 - 5.0000**GS: **LT-UNK**RC: **None**NANO: **No**SUBSTANCE ROLE: **Catalyst**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
SKI	EU - GHS (H-Statements)	H315 - Causes skin irritation
EYE	EU - GHS (H-Statements)	H319 - Causes serious eye irritation

SUBSTANCE NOTES: Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

UNDISCLOSED

ID: **Undisclosed**

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library	HAZARD SCREENING DATE: 2021-03-24 13:28:20			
%: 0.1000 - 1.0000	GS: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Catalyst
HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		

SUBSTANCE NOTES: Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

UNDISCLOSED

ID: **Undisclosed**

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library	HAZARD SCREENING DATE: 2021-03-24 13:29:41			
%: 0.1000 - 1.0000	GS: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Plasticizer
HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS		
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters		

SUBSTANCE NOTES: Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

UNDISCLOSED

ID: **Undisclosed**

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library	HAZARD SCREENING DATE: 2021-03-24 13:31:20			
%: Impurity/Residual	GS: LT-1	RC: None	NANO: No	SUBSTANCE ROLE: Impurity/Residual

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	US NIH - Report on Carcinogens	Known to be Human Carcinogen (respirable size - occupational setting)
CAN	MAK	Carcinogen Group 1 - Substances that cause cancer in man
CAN	IARC	Group 1 - Agent is carcinogenic to humans - inhaled from occupational sources
CAN	IARC	Group 1 - Agent is Carcinogenic to humans
CAN	GHS - Australia	H350i - May cause cancer by inhalation
CAN	GHS - New Zealand	6.7A - Known or presumed human carcinogens
CAN	GHS - Japan	Carcinogenicity - Category 1A [H350]

SUBSTANCE NOTES: This product contains a material that may be hazardous when present as an airborne dust. Since this product is in a liquid form, the material is not able to become airborne and cannot be inhaled. Thus, the hazards usually associated with this material are not applicable to this product. Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	VOC Emissions		
CERTIFYING PARTY: Self-declared APPLICABLE FACILITIES: 11110 Airport Road Olive Branch MS 38654 CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES: VOC <12g/L	ISSUE DATE: 2021-02- 22	EXPIRY DATE: 2022- 03-01	CERTIFIER OR LAB: Helmitin Inc.
VOC CONTENT	VOC Content		
CERTIFYING PARTY: Self-declared APPLICABLE FACILITIES: 11110 Airport Road Olive Branch MS 38654 CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES: VOC <12g/L	ISSUE DATE: 2021-02- 22	EXPIRY DATE: 2022- 03-01	CERTIFIER OR LAB: Helmitin Inc.
MANAGEMENT	ISO 9001:2015 Quality management systems		
CERTIFYING PARTY: Third Party APPLICABLE FACILITIES: Helmitin - Olive Branch, MS CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES:	ISSUE DATE: 2020-06- 21	EXPIRY DATE: 2023- 06-21	CERTIFIER OR LAB: SGS International

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

Excelsior EW-710 Epoxy Modified Urethane can be used on porous and non-porous surfaces free of moisture. Surface to be covered must be dry, clean and smooth. Any foreign materials present such as paint, grease, oil, pen markings, adhesive residues, etc. that may prevent a proper bond or migrate to the surface causing a stain must be removed. Adhesive can be used on all grades of concrete on, above or below grade in the absence of moisture. Installation of a 10 mil (0.010") or greater effective moisture retarder is recommended directly under all on and below grade concrete floors with its integrity insured. Concrete shall be prepared according to the recommendations outlined in ASTM F710 (Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring). Concrete floors shall be free from crazing, dusting, spalling and any curing or sealing compounds. Concrete floors shall be tested for moisture according to the latest revision of ASTM F2170 (Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes) and ASTM F1869 (Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride). Wood floors must be double construction with a 1" minimum thickness, structurally sound, securely fastened and free from deflection/spring. Top layer of wood shall be underlayment grade plywood. Cracks and uneven surfaces must be filled with an approved cement-based patching compound.

MANUFACTURER INFORMATION

MANUFACTURER: Roppe Corporation
ADDRESS: 1602 North Union Street
Fostoria Ohio 44830-1158, United States
WEBSITE: <http://www.roppeholdingcompany.com>

CONTACT NAME: Brent Fike
TITLE: General Manager of Technical
PHONE: 419-435-8546
EMAIL: bfike@roppeholdingcompany.com

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-UNK List Translator Benchmark Unknown (the chemical is present on at least one GreenScreen Specified List, but the information contained within the list did not result in a clear mapping to a LT-1 or LTP1 score.)
BM-2 Benchmark 2 (use but search for safer substitutes)	
BM-1 Benchmark 1 (avoid - chemical of high concern)	
BM-U Benchmark Unspecified (due to insufficient data)	
LT-P1 List Translator Possible 1 (Possible Benchmark-1)	NoGS No GreenScreen.

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.