

HPD UNIQUE IDENTIFIER: 24157

CLASSIFICATION: 09 65 19 Resilient Tile Flooring

PRODUCT DESCRIPTION: Excelsior AW-510 Tile & Stair Adhesive is an acrylic adhesive used for the installation of dimensionally stable resilient flooring, wall base and stair tread products. Excelsior AW-510 Tile & Stair Adhesive is water-based, low VOC and solvent free, yet is highly aggressive and has a high resistance to moisture and plasticizer migration.

**Section 1: Summary**

**Basic Method / Product Threshold**

**CONTENT INVENTORY**

|   |  |   |   |
|---|--|---|---|
| Inventory Reporting Format                    | Threshold level                            | Residuals/Impurities  | <i>All Substances Above the Threshold Indicated Are:</i>  |
| <input type="radio"/> Nested Materials Method | <input type="radio"/> 100 ppm              | <input type="radio"/> Considered                              | Characterized <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No   |
| <input checked="" type="radio"/> Basic Method | <input checked="" type="radio"/> 1,000 ppm | <input checked="" type="radio"/> Partially Considered         | <i>% weight and role provided for all substances.</i>   |
| Threshold Disclosed Per                       | <input type="radio"/> Per GHS SDS          | <input type="radio"/> Not Considered                          | Screened <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No  |
| <input type="radio"/> Material                | <input type="radio"/> Other                | <b>Explanation(s) provided for Residuals/Impurities?</b>      | <i>All substances screened using Priority Hazard Lists with results disclosed.</i>  |
| <input checked="" type="radio"/> Product      |  | <input checked="" type="radio"/> Yes <input type="radio"/> No | Identified <input type="radio"/> Yes Ex/SC <input type="radio"/> Yes <input checked="" type="radio"/> No  |
|   |  |   | <i>One or more substances not disclosed by Name (Specific or Generic) and Identifier and/ or one or more Special Condition did not follow guidance.</i> |

**CONTENT IN DESCENDING ORDER OF QUANTITY**

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

**MATERIAL | SUBSTANCE | RESIDUAL OR IMPURITY**  
**GREENSCREEN SCORE | HAZARD TYPE**

**EXCELSIOR AW-510 TILE & STAIR ADHESIVE [ 2-PROPENOIC ACID, POLYMER WITH 2-ETHYLHEXYL 2-PROPENOATE AND 2-PROPENITRILE LT-UNK LIMESTONE LT-UNK WATER BM-4 UNDISCLOSED LT-UNK UNDISCLOSED LT-UNK | SKI | RES UNDISCLOSED LT-1 | CAN ]**

Number of Greenscreen BM-4/BM3 contents ... 1

Contents highest concern GreenScreen Benchmark or List translator Score ... LT-1

Nanomaterial ... No

**INVENTORY AND SCREENING NOTES:**

Ingredients above 1000 ppm and meeting US GHS SDS disclosure requirements are disclosed.

**VOLATILE ORGANIC COMPOUND (VOC) CONTENT**

Material (g/l): <1 Regulatory (g/l): 50

Does the product contain exempt VOCs: No

Are ultra-low VOC tints available: N/A

**CERTIFICATIONS AND COMPLIANCE** *See Section 3 for additional listings.*

VOC emissions: RfCI FloorScore

VOC content: VOC

Management: ISO 9001:2015 Quality management systems

Management: C2CPH Material Health Certificate - Gold (V3.1)

**CONSISTENCY WITH OTHER PROGRAMS**

Pre-checked for LEED v4 Material Ingredients Option 1

Third Party Verified?

- Yes
- No

PREPARER: Self-Prepared

VERIFIER:

VERIFICATION #:

SCREENING DATE: 2021-03-19

PUBLISHED DATE: 2021-03-22

EXPIRY DATE: 2024-03-19

## Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.2, available on the HPDC website at: [www.hpd-collaborative.org/hpd-2-2-standard](http://www.hpd-collaborative.org/hpd-2-2-standard)

### EXCELSIOR AW-510 TILE & STAIR ADHESIVE

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES CONSIDERED: Partially

RESIDUALS AND IMPURITIES NOTES: Residuals and impurities are partially considered.

OTHER PRODUCT NOTES: This adhesive sets hard to a permanent bond and when dry does not promote growth of mold or mildew. Prevent all traffic for a minimum of 24-hours. Restrict heavy traffic and rolling loads for a minimum of 72-hours after installation.

#### 2-PROPENOIC ACID, POLYMER WITH 2-ETHYLHEXYL 2-PROPENOATE AND 2-PROPENITRILE

ID: 27233-89-2

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-03-19

#: 45.0000 - 70.0000 GS: LT-UNK RC: None NANO: No SUBSTANCE ROLE: Polymer species

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES:

#### LIMESTONE

ID: 1317-65-3

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-03-19

#: 30.0000 - 60.0000 GS: LT-UNK RC: None NANO: No SUBSTANCE ROLE: Filler

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES:

#### WATER

ID: 7732-18-5

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-03-19

#: 15.0000 - 40.0000 GS: BM-4 RC: None NANO: No SUBSTANCE ROLE: Solvent

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES:

#### UNDISCLOSED

ID: Undisclosed

%: **0.1000 - 1.0000**GS: **LT-UNK**RC: **None**NANO: **No**SUBSTANCE ROLE: **Biocide**

| HAZARD TYPE | AGENCY AND LIST TITLES | WARNINGS                                       |
|-------------|------------------------|--|
| None found  |                        | No warnings found on HPD Priority Hazard Lists |

SUBSTANCE NOTES: Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

**UNDISCLOSED**ID: **Undisclosed**%: **0.1000 - 1.0000**GS: **LT-UNK**RC: **None**NANO: **No**SUBSTANCE ROLE: **Biocide**

| HAZARD TYPE | AGENCY AND LIST TITLES  | WARNINGS                                       |
|-------------|-------------------------|--|
| SKI         | EU - GHS (H-Statements) | H314 - Causes severe skin burns and eye damage |
| RES         | AOEC - Asthmagens       | Asthmagen (Rs) - sensitizer-induced            |

SUBSTANCE NOTES: Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

**UNDISCLOSED**ID: **Undisclosed**%: **Impurity/Residual**GS: **LT-1**RC: **None**NANO: **No**SUBSTANCE ROLE: **Impurity/Residual**

| HAZARD TYPE | AGENCY AND LIST TITLES            | WARNINGS  |
|-------------|-----------------------------------|---|
| CAN         | US CDC - Occupational Carcinogens | Occupational Carcinogen   |
| CAN         | CA EPA - Prop 65                  | Carcinogen - specific to chemical form or exposure route                      |
| CAN         | US NIH - Report on Carcinogens    | Known to be Human Carcinogen (respirable size - occupational setting)         |
| CAN         | MAK                               | Carcinogen Group 1 - Substances that cause cancer in man                      |
| CAN         | IARC                              | Group 1 - Agent is carcinogenic to humans - inhaled from occupational sources |
| CAN         | IARC                              | Group 1 - Agent is Carcinogenic to humans                                     |
| CAN         | GHS - Australia                   | H350i - May cause cancer by inhalation  |
| CAN         | GHS - New Zealand                 | 6.7A - Known or presumed human carcinogens                                    |
| CAN         | GHS - Japan                       | Carcinogenicity - Category 1A [H350]  |

SUBSTANCE NOTES: This product contains a material that may be hazardous when present as an airborne dust. Since this product is in a liquid form, the material is not able to become airborne and cannot be inhaled. Thus, the hazards usually associated with this material are not applicable to this product. Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

## Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

| VOC EMISSIONS  | RFCI FloorScore                                 |                         |  |
|--|---|-------------------------|--|
| CERTIFYING PARTY: Third Party<br>APPLICABLE FACILITIES: Helmitin - Olive Branch, MS<br>CERTIFICATE URL:<br>CERTIFICATION AND COMPLIANCE NOTES:                           | ISSUE DATE: 2021-02-22                          | EXPIRY DATE: 2022-03-01 | CERTIFIER OR LAB: SCS Global Services                            |
| VOC CONTENT  | VOC   |                         |  |
| CERTIFYING PARTY: Self-declared<br>APPLICABLE FACILITIES: 11110 Airport Road Olive Branch, MS 38654<br>CERTIFICATE URL:<br>CERTIFICATION AND COMPLIANCE NOTES: VOC <1g/L | ISSUE DATE: 2021-02-22                          | EXPIRY DATE: 2022-03-01 | CERTIFIER OR LAB: Helmitin Inc.                                  |
| MANAGEMENT   | ISO 9001:2015 Quality management systems        |                         |  |
| CERTIFYING PARTY: Third Party<br>APPLICABLE FACILITIES: Helmitin - Olive Branch, MS<br>CERTIFICATE URL:<br>CERTIFICATION AND COMPLIANCE NOTES:                           | ISSUE DATE: 2020-06-21                          | EXPIRY DATE: 2023-06-21 | CERTIFIER OR LAB: SGS International                              |
| MANAGEMENT   | C2CPH Material Health Certificate - Gold (V3.1) |                         |  |
| CERTIFYING PARTY: Third Party<br>APPLICABLE FACILITIES: Helmitin - Olive Branch, MS<br>CERTIFICATE URL:<br>CERTIFICATION AND COMPLIANCE NOTES:                           | ISSUE DATE: 2019-12-23                          | EXPIRY DATE: 2021-12-23 | CERTIFIER OR LAB: Cradle to Cradle Products Innovation Institute |

## Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

## Section 5: General Notes

Excelsior AW-510 Tile & Stair Adhesive can be used on porous and non-porous surfaces free of moisture. Surface to be covered must be dry, clean and smooth. Any foreign materials present such as paint, grease, oil, pen markings, adhesive residues, etc. that may prevent a proper bond or migrate to the surface causing a stain must be removed. Adhesive can be used on all grades of concrete on, above or below grade in the absence of moisture. Installation of a 0.010" or greater effective moisture retarder is recommended directly under all on and below grade concrete floors with its integrity insured. Concrete shall be prepared according to the recommendations outlined in ASTM F710 (Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring). Concrete floors shall be free from crazing, dusting, spalling and any curing or sealing compounds. Concrete floors shall be tested for moisture according to the latest revision of ASTM F2170 (Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes) and ASTM F1869 (Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride). Wood floors must be double construction with a 1" minimum thickness, structurally sound, securely fastened and free from deflection/spring. Top layer of wood shall be underlayment grade plywood. Cracks and uneven surfaces must be filled with an approved cement-based patching compound.

It is the responsibility of the user to determine the porosity of the surface. To determine if a surface is porous, place a few droplets of water in various areas. If the subfloor is porous, the water will be absorbed within 2-3 minutes.

**MANUFACTURER INFORMATION**

**MANUFACTURER:** Roppe Corporation  
**ADDRESS:** 1602 North Union Street  
**Fostoria Ohio 44830-1158, United States**  
**WEBSITE:** <http://www.roppeholdingcompany.com>

**CONTACT NAME:** Brent Fike  
**TITLE:** General Manager of Technical  
**PHONE:** 419-435-8546  
**EMAIL:** [bfike@roppeholdingcompany.com](mailto:bfike@roppeholdingcompany.com)

*The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.*

**KEY**

**Hazard Types**

|                                       |   |  |
|---------------------------------------|---|--|
| <b>AQU</b> Aquatic toxicity           | <b>LAN</b> Land toxicity                          | <b>PHY</b> Physical hazard (flammable or reactive)   |
| <b>CAN</b> Cancer                     | <b>MAM</b> Mammalian/systemic/organ toxicity      | <b>REP</b> Reproductive                              |
| <b>DEV</b> Developmental toxicity     | <b>MUL</b> Multiple                               | <b>RES</b> Respiratory sensitization                 |
| <b>END</b> Endocrine activity         | <b>NEU</b> Neurotoxicity                          | <b>SKI</b> Skin sensitization/irritation/corrosivity |
| <b>EYE</b> Eye irritation/corrosivity | <b>NF</b> Not found on Priority Hazard Lists      | <b>UNK</b> Unknown                                   |
| <b>GEN</b> Gene mutation              | <b>OZO</b> Ozone depletion                        |  |
| <b>GLO</b> Global warming             | <b>PBT</b> Persistent, bioaccumulative, and toxic |  |

**GreenScreen (GS)**

|   |  |
|---|--|
| <b>BM-4</b> Benchmark 4 (prefer-safer chemical)                     | <b>LT-1</b> List Translator 1 (Likely Benchmark-1)   |
| <b>BM-3</b> Benchmark 3 (use but still opportunity for improvement) | <b>LT-UNK</b> List Translator Benchmark Unknown (the chemical is present on at least one GreenScreen Specified List, but the information contained within the list did not result in a clear mapping to a LT-1 or LTP1 score.) |
| <b>BM-2</b> Benchmark 2 (use but search for safer substitutes)      |  |
| <b>BM-1</b> Benchmark 1 (avoid - chemical of high concern)          |  |
| <b>BM-U</b> Benchmark Unspecified (due to insufficient data)        |  |
| <b>LT-P1</b> List Translator Possible 1 (Possible Benchmark-1)      | <b>NoGS</b> No GreenScreen.  |

**Recycled Types**

**PreC** Pre-consumer recycled content  
**PostC** Post-consumer recycled content  
**UNK** Inclusion of recycled content is unknown  
**None** Does not include recycled content

**Other Terms:**

**GHS SDS** Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

**Inventory Methods:**

**Nested Method / Material Threshold** Substances listed within each material per threshold indicated per material  
**Nested Method / Product Threshold** Substances listed within each material per threshold indicated per product  
**Basic Method / Product Threshold** Substances listed individually per threshold indicated per product

**Nano** Composed of nano scale particles or nanotechnology  
**Third Party Verified** Verification by independent certifier approved by HPDC  
**Preparer** Third party preparer, if not self-prepared by manufacturer  
**Applicable facilities** Manufacturing sites to which testing applies

*The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:*

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

*Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.*

*The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.*

*The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.*