J615 Expansion Joint System Series by Inpro

SCREENING DATE: 2026-06-24
PUBLISHED DATE: 2026-06-24
EXPIRY DATE: 2029-06-24
PREPARER: Self-Prepared

Health Product Declaration v3.0
created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 2708319430656
HPD UNIQUE PRODUCT ID: US-87-J615
CLASSIFICATION: 07 95 13 Expansion Joint Cover Assemblies
PRODUCT TYPE: Bridge Expansion Joints
PRODUCT DESCRIPTION: The 615 exterior wall + ceiling expansion joint system is flush mounted to reduce sightline. Additionally, the pleated seal comes in a variety of colors to blend into your wall material

Section 1: Summary

Nested Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format
→ Nested Materials Method

Threshold Disclosed Per
→ Product

Threshold Level
→ 100 ppm

Residuals/Impurities Evaluation
Completed in **1** of **1** Materials

Explanation(s) provided for Residuals/Impurities?
Yes

For all contents above the threshold, the manufacturer has:

Characterized Yes
Provided weight and role.

Screened Yes
Provided screening results using HPDC-approved methods.

Identified Yes
Provided name and CAS RN or other identifier.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

NESTED MATERIAL | **MATERIAL OR SUBSTANCE** | *RESIDUAL OR IMPURITY*
GREENSCREEN SCORE | HAZARD TYPE

ALUMINUM [ALUMINUM LT-P1 | END | CAN | MAM | PHY **SILICON, ELEMENTAL** LT-UNK **IRON, ELEMENTAL** LT-P1 | END **MAGNESIUM** LT-UNK | PHY | MAM | SKI | EYE *COPPER* LT-P1 | MUL | AQU | MAM *MANGANESE* LT-P1 | END | MUL | REP | MAM | AQU *ZINC (POWDER)* LT-P1 | END | MUL | AQU | PHY *BISMUTH, ELEMENTAL* LT-UNK | MAM *TIN* LT-UNK | CAN | MAM | EYE | AQU **]**

Number of Greenscreen BM-4/BM3 contents ... 0

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-P1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

This HPD covers all products in the J615 series

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: UL/GreenGuard Gold Certified

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.
Pre-checked for LEED v4.1 Option 1.
Pre-checked for LEED v5 Human Health 1.

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- *Basic Inventory method with Product-level threshold.*
- *Nested Material Inventory method with Product-level threshold*
- *Nested Material Inventory method with individual Material-level thresholds*

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 3.0, available on the HPDC website at: www.hpd-collaborative.org/hpd-3-0-standard

ALUMINUM **%: 90.0000 - 95.0000**

PRODUCT THRESHOLD: 100 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes MATERIAL TYPE: Metal

RESIDUALS AND IMPURITIES NOTES: Residuals and impurities have been considered for this material

OTHER MATERIAL NOTES:

ALUMINUM ID: **7429-90-5**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-06-24 8:00:15**

%: **98.0000 - 100.0000** GreenScreen: **LT-P1** RC: **Both** NANO: **No** SUBSTANCE ROLE: **Alloy element**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
CAN	MAK	Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
PHY	GHS - Japan	H261 - In contact with water releases flammable gas [Substances and mixtures, which in contact with water, emit flammable gases - Category 2]
PHY	GHS - Malaysia	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - Australia	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - New Zealand	Pyrophoric solids category 1

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Children's Toy Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Children's Toy Products

SUBSTANCE NOTES: 60% pre-consumer recycled content & 10% post-consumer recycled content

SILICON, ELEMENTAL

ID: **7440-21-3**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-06-24 8:00:16**

%: **0.1000 - 1.0000** GreenScreen: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Alloy element**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

IRON, ELEMENTAL

ID: **7439-89-6**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-06-24 8:00:16**

%: **0.1000 - 1.0000** GreenScreen: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Alloy element**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

MAGNESIUM

ID: **7439-95-4**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-06-24 8:00:17**

%: **0.0000 - 1.0000** GreenScreen: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Alloy element**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
PHY	EU - GHS (H-Statements) Annex 6 Table 3-1	H260 - In contact with water releases flammable gases which may ignite spontaneously [Substances and mixtures which, in contact with water, emit flammable gases - Category 1]
PHY	EU - GHS (H-Statements) Annex 6 Table 3-1	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
MAM	GHS - Japan	H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]
PHY	GHS - Australia	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]
PHY	GHS - Australia	H260 - In contact with water releases flammable gases which may ignite spontaneously [Substances and mixtures which, in contact with water, emit flammable gases - Category 1]
EYE	GHS - Japan	H319 - Causes serious eye irritation [Serious eye damage / eye irritation - Category 2A]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

COPPER ID: **7440-50-8**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-06-24 8:00:18**

%: **0.0000 - 0.3000** GreenScreen: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Impurity/Residual**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H411 - Toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 2]
MAM	GHS - Japan	H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Perkins+Will (P+W)	P&W - Precautionary List Precautionary list of substances recommended for avoidance
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Antimicrobials
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Children's Toy Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Children's Toy Products

SUBSTANCE NOTES:

MANGANESE ID: **7439-96-5**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-06-24 8:00:16**

%: **0.0000 - 0.2000** GreenScreen: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Impurity/Residual**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
REP	GHS - Japan	H360 - May damage fertility or the unborn child [Toxic to reproduction - Category 1B]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 3
AQU	GHS - Japan	H401 - Toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 2]
AQU	GHS - Japan	H411 - Toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 2]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Children's Toy Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Children's Toy Products

SUBSTANCE NOTES:

ZINC (POWDER) ID: **7440-66-6**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-06-24 8:00:17**

%: **0.0000 - 0.1000** GreenScreen: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Impurity/Residual**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H400 - Very toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 1]
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
PHY	GHS - New Zealand	Pyrophoric solids category 1
PHY	GHS - New Zealand	Self-heating substances and mixtures category 1
PHY	GHS - New Zealand	Substances and mixtures which, in contact with water, emit flammable gases category 1
AQU	GHS - New Zealand	Hazardous to the aquatic environment - acute category 1
AQU	GHS - Japan	H400 - Very toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 1]
AQU	GHS - Japan	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
AQU	GHS - Australia	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 1

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Children's Toy Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Children's Toy Products

SUBSTANCE NOTES:

BISMUTH, ELEMENTAL

ID: **7440-69-9**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-06-24 8:00:18**

%: **0.0000 - 0.1000** GreenScreen: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Impurity/Residual**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

TIN

ID: **7440-31-5**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-06-24 8:00:18**

%: **0.0000 - 0.1000** GreenScreen: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Impurity/Residual**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	MAK	Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels
MAM	GHS - Japan	H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]
EYE	GHS - New Zealand	Eye irritation category 2
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - acute category 1
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 1

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Children's Toy Products

SUBSTANCE NOTES:

Section 3: Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS — **UL/GreenGuard Gold Certified**

COMPLIANCE TYPE: Third Party
ISSUE DATE: 2015-06-16
EXPIRY DATE: 2027-03-12
CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: UL
COMPLIANCE DETAILS:
COMPLIANCE SCOPE:
APPLICABLE FACILITIES: All
COMPLIANCE URL: https://spot.ul.com/main-app/products/detail/5ad1ebc855b0e82d946a6e54?page_type=Products%20Catalog
COMPLIANCE NOTES: Certificate # 69127-420

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

HARDWARE
MANUFACTURER (OR GENERIC): **Inpro**

HPD URL: No HPD Available
ACCESSORY TYPE: Fastener
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: Hardware is used to secure expansion joint system into place during assembly and installation

SANTOPRENE SEAL
MANUFACTURER (OR GENERIC): **ExxonMobil**

HPD URL: https://hpdrepository.hpd-collaborative.org/repository/HPDs/892_Santoprene_Thermoplastic_Vulcanizate_series_8201_XX_8211_XX_and_8271_XX.pdf
ACCESSORY TYPE: Installation Accessory
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: Santoprene seals can be used to create weather tight transitions. They come in a variety of colors including: black, beige, grey, off white, and bright white

BACK SEAL
MANUFACTURER (OR GENERIC): **ExxonMobil**

HPD URL: https://hpdrepository.hpd-collaborative.org/repository/HPDs/892_Santoprene_Thermoplastic_Vulcanizate_series_8201_XX_8211_XX_and_8271_XX.pdf
ACCESSORY TYPE: Installation Accessory
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: Back seals are used to create weather tight transitions

Section 5: General Notes

Install Condition: Wall/Wall, Ceiling/Ceiling, Wall/Corner, Wall/Ceiling - Movement: +/- 50% - Joint width: 2"-6" - Integral backseal included - Optional fire rated - Sheer movement unlimited - Santoprene seals – Field heat weldable for weather tight transitions - 4 component exterior system includes integral backseal

Section 6: References

MANUFACTURER INFORMATION

MANUFACTURER: **Inpro**
ADDRESS: **S80 W18766 Apollo Drive**
Muskego, Wisconsin 53150
COUNTRY: **United States**

WEBSITE: **www.inprocorp.com**
CONTACT NAME: **Jess Jenkins**
TITLE: **Environmental and Technical Project Specialist**
PHONE: **2626799010**
EMAIL: **jjenkins@inprocorp.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity
CAN Cancer
DEV Developmental toxicity
END Endocrine activity
EYE Eye irritation/corrosivity
GEN Gene mutation
GLO Global warming
LAN Land toxicity
MAM Mammalian/systemic/organ toxicity
MUL Multiple
NEU Neurotoxicity
NF Not found on Priority Hazard Lists
OZO Ozone depletion
PBT Persistent, bioaccumulative, and toxic
PHY Physical hazard (flammable or reactive)
REP Reproductive
RES Respiratory sensitization
SKI Skin sensitization/irritation/corrosivity
UNK Unknown

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)
BM-3 Benchmark 3 (use but still opportunity for improvement)
BM-2 Benchmark 2 (use but search for safer substitutes)
BM-1 Benchmark 1 (avoid - chemical of high concern)
BM-U Benchmark Unspecified (due to insufficient data)
LT-P1 List Translator Possible 1 (Possible Benchmark-1)
LT-1 List Translator 1 (Likely Benchmark-1)
LT-UNK List Translator Benchmark Unknown
NoGS No GreenScreen.

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / **Material Threshold** Substances listed within each material per threshold indicated per material
Nested Method / **Product Threshold** Substances listed within each material per threshold indicated per product
Basic Method / **Product Threshold** Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard is not:

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.