

KEY #625 CHEMICAL RESISTANT EPOXY
by Key Resin Company

SCREENING DATE: 2026-04-04
PUBLISHED DATE: 2026-04-04
EXPIRY DATE: 2029-04-04
PREPARER: Self-Prepared

Health Product
Declaration v3.0
created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 1370964992
HPD UNIQUE PRODUCT ID: Not provided.
CLASSIFICATION: 09 67 23 Resinous Flooring
PRODUCT DESCRIPTION: KEY #625 is a high performance, chemical resistant, two component pigmented epoxy resin. The modified Bisphenol F and novolac chemistry of KEY #625 is recommended wherever a high build, acid and alkali resistant, protective industrial maintenance floor finish is required. It is essentially odorless and can be used in occupied areas. KEY #625 provides a smooth, high gloss finish or with added grit a textured finish, and is used as a finish coating for various Key Resin Systems with a “-HP” (High Performance) designation.

Section 1: SummaryBasic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Residuals/Impurities Evaluation	For all contents above the threshold, the manufacturer has:
→ Basic Method	→ Completed	
Threshold Disclosed Per	Explanation(s) provided :	Characterized
→ Product	Yes	Provided weight and role.
Threshold Level		Screened
→ 100 ppm		Provided screening results using HPDC-approved methods.
		Identified
		Provided name and CAS RN or other identifier.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE
KEY #625 CHEMICAL RESISTANT EPOXY [BISPHENOL A
EPICHLOROHYDRIN POLYMER LT-P1 | MUL | SKI | EYE | AQU
ISOPHORONE DIAMINE LT-P1 | SKI | EYE | AQU BENZYL ALCOHOL
BM-2 | EYE | MAM | SKI | AQU TALC BM-1 | CAN | MAM PHENOL,
POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER BM-1 | MUL
TITANIUM DIOXIDE BM-1 | CAN | END | MAM 1,3-BIS(2,3-
EPOXYPROPOXY)-2,2-DIMETHYLPROPANE LT-UNK | SKI | EYE
POLYOXYPROPYLENE (10) GLYCERYL ETHER LT-UNK | EYE 4-
NONYLPHENOL (BRANCHED) LT-1 | END | MUL | PBT | SKI | AQU |
REP | MAM | EYE N,N-DIMETHYLBENZYLAMINE LT-P1 | MUL | SKI |
EYE | AQU SALICYLIC ACID LT-UNK | DEV | EYE | SKI | MAM | REP
CHLORITE NoGS POLYMER MAINLY COMPOSED OF 2-ETHYLHEXYL
1-AZIRIDINEPROPIONATE / ETHYLENEGLYCOL AND/OR
PROPYLENEGLYCOL / ETHYLENEDIAMINE / PHOSPHORIC ACID
NoGS NAPHTHA, PETROLEUM, HEAVY ALKYLATE LT-1 | CAN | MUL |
GEN | SKI | EYE | MAM NAPHTHA, PETROLEUM, HEAVY ALKYLATE
LT-1 | CAN | MUL | GEN | SKI | EYE | MAM SILICON DIOXIDE BM-1 |
CAN | MAM HYDRATED FERRIC OXIDE LT-UNK GLYCERIN LT-UNK
CARBON BLACK BM-1 | CAN | EYE | MAM | PHY TEXANOL LT-UNK |
CAN | AQU]

Number of Greenscreen BM-4/BM3 contents ... 0
Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ...
LT-P1, BM-1, LT-1
Nanomaterial ... No
INVENTORY AND SCREENING NOTES:

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

Material (g/l): < 100, compliant to low VOC Rule 1113 in all 50 states	Regulatory (g/l): < 100, compliant to low VOC Rule 1113 in all 50 states
Does the product contain exempt VOCs: No	

COMPLIANCE See Section 3 for additional listings.
VOC emissions: CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario
VOC content: EPA Method 24 - Volatile Matter Content (EPA 24)

CONSISTENCY WITH OTHER PROGRAMS

Are colorants available that do not increase the VOC content of the base paint when tinted: N/A

Pre-checked for LEED v4 Option 1.
Pre-checked for LEED v4.1 Option 1.

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	International Living Future Institute (ILFI)	Living Building Challenge 4.0 - Red List of Materials & Chemicals - Effective February 1, 2025
		Red List substances to avoid in Living Building Challenge V4.0 projects
SUBSTANCE NOTES:		

ISOPHORONE DIAMINE

ID: 2855-13-2

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**HAZARD SCREENING DATE: **2026-04-04 3:37:33**

%: **8.2200 - 12.6000**GreenScreen: **LT-P1**RC: **None**NANO: **No**SUBSTANCE ROLE: **Curing agent**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
SKI	MAK	Sensitizing Substance Sh - Danger of skin sensitization
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1A or 1B or 1C]
EYE	EU - GHS (H-Statements) Annex 6 Table 3-1	H318 - Causes serious eye damage [Serious eye damage/eye irritation - Category 1]
SKI	GHS - New Zealand	Skin corrosion category 1C
EYE	GHS - New Zealand	Serious eye damage category 1
EYE	GHS - Japan	H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]
SKI	GHS - Japan	H314 - Causes severe skin burns and eye damage [Skin corrosion / irritation - Category 1]
SKI	GHS - Australia	H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1A or 1B or 1C]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 3
SKI	GHS - New Zealand	Skin sensitisation category 1

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List
		Some Solvents

SUBSTANCE NOTES:

BENZYL ALCOHOL

ID: 100-51-6

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**HAZARD SCREENING DATE: **2026-04-04 3:37:34**

%: **7.5100 - 11.5100**GreenScreen: **BM-2**RC: **None**NANO: **No**SUBSTANCE ROLE: **Diluent**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
EYE	EU - GHS (H-Statements) Annex 6 Table 3-1	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]
EYE	GHS - New Zealand	Eye irritation category 2
EYE	GHS - Australia	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
SKI	GHS - New Zealand	Skin sensitisation category 1
AQU	GHS - Japan	H401 - Toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 2]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Antimicrobials
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Some Solvents
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Children's Toy Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Children's Toy Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Cosmetics & Personal Care Products

SUBSTANCE NOTES:

TALC

ID: **14807-96-6**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:34		
‰: 5.9300 - 9.0900	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Filler	

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	MAK	Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	IARC	Group 2a - Agent is probably Carcinogenic to humans
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Cosmetics & Personal Care Products

SUBSTANCE NOTES:

PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER

ID: **28064-14-4**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:35	
%: 5.4300 - 8.3300	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Binder
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
MUL	German FEA - Substances Hazardous to Waters		Class 2 - Hazard to Waters	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	International Living Future Institute (ILFI)		Living Building Challenge 4.0 - Red List of Materials & Chemicals - Effective February 1, 2025	
			Red List substances to avoid in Living Building Challenge V4.0 projects	
SUBSTANCE NOTES:				

TITANIUM DIOXIDE

ID: **13463-67-7**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:34	
%: 4.8600 - 7.4600	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Pigment

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	IARC	Group 2B - Possibly carcinogenic to humans - inhaled from occupational sources
CAN	MAK	Carcinogen Group 3A - Evidence of carcinogenic effects but not sufficient to establish MAK/BAT value
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
CAN	MAK	Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels
CAN	IARC	Group 2b - Possibly carcinogenic to humans
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
CAN	GHS - Japan	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
POSITIVE LIST	US Environmental Protection Agency (US EPA)	US EPA - DfE Safer Chemicals Ingredients list (SCIL)
		Colorants - Green Circle (Verified Low Concern)
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025
		Cosmetics and Personal Care Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026
		Cosmetics & Personal Care Products

1,3-BIS(2,3-EPOXYPROPOXY)-2,2-DIMETHYLPROPANE
ID: 17557-23-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:34	
%: 3.6200 - 5.5500	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Diluent

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
SKI	GHS - New Zealand	Skin irritation category 2
EYE	GHS - New Zealand	Eye irritation category 2
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]
SKI	GHS - New Zealand	Skin sensitisation category 1
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Some Solvents
SUBSTANCE NOTES:		

POLYOXYPROPYLENE (10) GLYCERYL ETHER

ID: 25791-96-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2026-04-04 3:37:35		
%: 3.2400 - 4.9700	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Diluent
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
EYE	GHS - New Zealand		Eye irritation category 2	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Green Science Policy Institute (GSPI)		GSPI - Six Classes Precautionary List	
			Some Solvents	
SUBSTANCE NOTES:				

4-NONYLPHENOL (BRANCHED)

ID: 84852-15-3

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:36	
%: 2.8600 - 4.3800	GreenScreen: LT-1	RC: None	NANO: No	SUBSTANCE ROLE: Plasticizer
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor		
END	OSPAR - Priority PBTs & EDs & equivalent concern	Endocrine Disruptor - Chemical for Priority Action		
END	ChemSec - SIN List	Endocrine Disruption		

MUL	German FEA - Substances Hazardous to Waters	Class 3 - Severe Hazard to Waters
PBT	OSPAR - Priority PBTs & EDs & equivalent concern	PBT - Substance of Possible Concern
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1A or 1B or 1C]
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H400 - Very toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 1]
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
REP	EU - GHS (H-Statements) Annex 6 Table 3-1	H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child [Reproductive toxicity - Category 2]
MAM	GHS - Japan	H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]
EYE	GHS - New Zealand	Serious eye damage category 1
SKI	GHS - Japan	H314 - Causes severe skin burns and eye damage [Skin corrosion / irritation - Category 1]
SKI	GHS - Australia	H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1A or 1B or 1C]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - acute category 1
AQU	GHS - Japan	H400 - Very toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 1]
AQU	GHS - Japan	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
AQU	GHS - Australia	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 1
AQU	GHS - Korea	H400 - Very toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 1]
AQU	GHS - Korea	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
REP	GHS - Korea	H361 - Suspected of damaging fertility or the unborn child [Reproductive toxicity - Category 2]
SKI	GHS - Korea	H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1]
SKI	GHS - New Zealand	Skin corrosion category 1B
REP	GHS - Japan	H361 - Suspected of damaging fertility or the unborn child [Toxic to reproduction - Category 2]
REP	EU - Annex VI CMRs	Reproductive Toxicity - Category 2
REP	GHS - Australia	H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child [Reproductive toxicity - Category 2]

END	EU - SVHC List	Equivalent Concern - Candidate List: endocrine disrupting properties cause probable serious effects to the environment or human health
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	International Living Future Institute (ILFI)	Living Building Challenge 4.0 - Red List of Materials & Chemicals - Effective February 1, 2025 Red List substances to avoid in Living Building Challenge V4.0 projects
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Restrictions Based on Hazard Endpoints and Risk (Silver)
SUBSTANCE NOTES:		

N,N-DIMETHYLBENZYLAMINE

ID: 103-83-3

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:36	
%: 0.7100 - 1.1000	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Curing agent
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
MUL	German FEA - Substances Hazardous to Waters		Class 2 - Hazard to Waters	
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1		H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1A or 1B or 1C]	
SKI	GHS - New Zealand		Skin corrosion category 1C	
EYE	GHS - New Zealand		Serious eye damage category 1	
EYE	GHS - Japan		H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]	
SKI	GHS - Japan		H314 - Causes severe skin burns and eye damage [Skin corrosion / irritation - Category 1]	
SKI	GHS - Australia		H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1A or 1B or 1C]	
AQU	GHS - New Zealand		Hazardous to the aquatic environment - chronic category 3	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Green Science Policy Institute (GSPI)		GSPI - Six Classes Precautionary List	
			Some Solvents	
SUBSTANCE NOTES:				

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:35	
%: 0.6800 - 1.0400	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Catalyst
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
DEV	EU - GHS (H-Statements) Annex 6 Table 3-1		H361d - Suspected of damaging the unborn child [Reproductive toxicity - Category 2]	
EYE	EU - GHS (H-Statements) Annex 6 Table 3-1		H318 - Causes serious eye damage [Serious eye damage/eye irritation - Category 1]	
SKI	GHS - New Zealand		Skin irritation category 2	
EYE	GHS - New Zealand		Eye irritation category 2	
MAM	GHS - Japan		H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]	
MAM	GHS - Japan		H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]	
EYE	GHS - Japan		H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]	
SKI	GHS - Japan		H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]	
REP	GHS - Japan		H361 - Suspected of damaging fertility or the unborn child [Toxic to reproduction - Category 2]	
REP	EU - Annex VI CMRs		Reproductive Toxicity - Category 2	
EYE	GHS - Australia		H318 - Causes serious eye damage [Serious eye damage/eye irritation - Category 1]	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List		
		Antimicrobials		
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025		
		Cosmetics and Personal Care Products		
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026		
		Restrictions Based on Hazard Endpoints and Risk (Silver)		
SUBSTANCE NOTES:				

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:35	
#: 0.5200 - 0.8000	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Solvent

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES:		

POLYMER MAINLY COMPOSED OF 2-ETHYLHEXYL 1-AZIRIDINEPROPIONATE / ETHYLENEGLYCOL AND/OR PROPYLENEGLYCOL / ETHYLENEDIAMINE / PHOSPHORIC ACID

ID: 398475-96-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:36	
%: 0.1800 - 0.2800	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Diluent
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

NAPHTHA, PETROLEUM, HEAVY ALKYLATE

ID: 64741-65-7

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:37	
%: 0.1600 - 0.2500	GreenScreen: LT-1	RC: None	NANO: No	SUBSTANCE ROLE: Solvent

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	EU - Annex VI CMRs	Carcinogen Category 1B - Presumed Carcinogen based on animal evidence
MUL	German FEA - Substances Hazardous to Waters	Class 3 - Severe Hazard to Waters
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
GEN	EU - Annex VI CMRs	Mutagen - Category 1B
CAN	GHS - Australia	H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]
GEN	GHS - Australia	H340 - May cause genetic defects [Germ cell mutagenicity - Category 1A or 1B]
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]
GEN	EU - GHS (H-Statements) Annex 6 Table 3-1	H340 - May cause genetic defects [Germ cell mutagenicity - Category 1A or 1B]
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
EYE	GHS - Australia	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]
CAN	EU - REACH Annex XVII CMRs	Carcinogens: Category 1B
GEN	EU - REACH Annex XVII CMRs	Germ cell mutagens: Category 1B
MAM	EU - GHS (H-Statements) Annex 6 Table 3-1	H304 - May be fatal if swallowed and enters airways [Aspiration hazard - Category 1]
MAM	GHS - Australia	H304 - May be fatal if swallowed and enters airways [Aspiration hazard - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Some Solvents
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 All Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Core List - Mixtures Only
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Restrictions Based on Hazard Endpoints and Risk (Silver)

SUBSTANCE NOTES:

NAPHTHA, PETROLEUM, HEAVY ALKYLATE

ID: 64741-65-7

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:37	
#: 0.1600 - 0.2500	GreenScreen: LT-1	RC: None	NANO: No	SUBSTANCE ROLE: Diluent

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	EU - Annex VI CMRs	Carcinogen Category 1B - Presumed Carcinogen based on animal evidence
MUL	German FEA - Substances Hazardous to Waters	Class 3 - Severe Hazard to Waters
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
GEN	EU - Annex VI CMRs	Mutagen - Category 1B
CAN	GHS - Australia	H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]
GEN	GHS - Australia	H340 - May cause genetic defects [Germ cell mutagenicity - Category 1A or 1B]
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]
GEN	EU - GHS (H-Statements) Annex 6 Table 3-1	H340 - May cause genetic defects [Germ cell mutagenicity - Category 1A or 1B]
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
EYE	GHS - Australia	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]
CAN	EU - REACH Annex XVII CMRs	Carcinogens: Category 1B
GEN	EU - REACH Annex XVII CMRs	Germ cell mutagens: Category 1B
MAM	EU - GHS (H-Statements) Annex 6 Table 3-1	H304 - May be fatal if swallowed and enters airways [Aspiration hazard - Category 1]
MAM	GHS - Australia	H304 - May be fatal if swallowed and enters airways [Aspiration hazard - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Some Solvents
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 All Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Core List - Mixtures Only
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Restrictions Based on Hazard Endpoints and Risk (Silver)
SUBSTANCE NOTES:		

SILICON DIOXIDE

ID: 7631-86-9

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:35	
%: 0.0500 - 0.0800	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Viscosity modifier
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
CAN	GHS - Japan		H350 - May cause cancer [Carcinogenicity - Category 1A]	
CAN	GHS - Australia		H350i - May cause cancer by inhalation [Carcinogenicity - Category 1A or 1B]	
MAM	GHS - Japan		H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]	
MAM	GHS - Japan		H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]	
MAM	GHS - Australia		H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Green Science Policy Institute (GSPI)		GSPI - Six Classes Precautionary List	
			Antimicrobials	

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:36	
%: 0.0300 - 0.0400	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Pigment
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

GLYCERIN

ID: 56-81-5

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:36	
%: 0.0050 - 0.0300	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Viscosity modifier
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Green Science Policy Institute (GSPI)		GSPI - Six Classes Precautionary List	
			Some Solvents	
SUBSTANCE NOTES:				

CARBON BLACK

ID: 1333-86-4

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:37	
%: 0.0010 - 0.0200	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Pigment

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	MAK	Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	IARC	Group 2b - Possibly carcinogenic to humans
EYE	GHS - New Zealand	Eye irritation category 2
CAN	GHS - New Zealand	Carcinogenicity category 2
CAN	GHS - Japan	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
PHY	GHS - Japan	H251 - Self-heating;; may catch fire [Self-heating substances and mixtures - Category 1]
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

TEXANOL

ID: 25265-77-4

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-04-04 3:37:37	
%%: 0.0010 - 0.0100	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Plasticizer
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
CAN	MAK	Carcinogen Group 3A - Evidence of carcinogenic effects but not sufficient to establish MAK/BAT value		
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 3		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		

SUBSTANCE NOTES:

Section 3: Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario	
COMPLIANCE TYPE: Second Party CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: UL Environment - Marietta, 2211 Newmarket Parkway, Marietta, GA 30067-9399 COMPLIANCE DETAILS: COMPLIANCE SCOPE: APPLICABLE FACILITIES: All COMPLIANCE URL: https://www.transparencycatalog.com/assets/uploads/pdf/Key-Epoxy-Terrazzo-597-502-580-108_10-28-19.pdf COMPLIANCE NOTES: CDPH - CA Section 01350 Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers Version 1.2.	ISSUE DATE: 2019-10-01	EXPIRY DATE: No expiration
VOC CONTENT	EPA Method 24 - Volatile Matter Content (EPA 24)	
COMPLIANCE TYPE: Third Party CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: Key Resin Lab COMPLIANCE DETAILS: COMPLIANCE SCOPE: APPLICABLE FACILITIES: All COMPLIANCE URL: COMPLIANCE NOTES: EPA 24 VOC Content Components of Waterborne Material	ISSUE DATE: 2018-06-30	EXPIRY DATE: No expiration

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

Combining the HPD information of Key #625 Part A with Part B as a resinous flooring topcoat.

MANUFACTURER INFORMATION

MANUFACTURER: **Key Resin Company**
ADDRESS: **4050 Clough Woods Drive**
Batavia, Ohio 45103
COUNTRY: **USA**

WEBSITE: **www.keyresin.com**
CONTACT NAME: **Travis Barkey**
TITLE: **Technical Director**
PHONE: **5139434225**
EMAIL: **tbarkey@keyresin.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity

CAN Cancer

DEV Developmental toxicity

END Endocrine activity

EYE Eye irritation/corrosivity

GEN Gene mutation

GLO Global warming

LAN Land toxicity

MAM Mammalian/systemic/organ toxicity

MUL Multiple

NEU Neurotoxicity

NF Not found on Priority Hazard Lists

OZO Ozone depletion

PBT Persistent, bioaccumulative, and toxic

PHY Physical hazard (flammable or reactive)

REP Reproductive

RES Respiratory sensitization

SKI Skin sensitization/irritation/corrosivity

UNK Unknown

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)

BM-3 Benchmark 3 (use but still opportunity for improvement)

BM-2 Benchmark 2 (use but search for safer substitutes)

BM-1 Benchmark 1 (avoid - chemical of high concern)

BM-U Benchmark Unspecified (due to insufficient data)

LT-P1 List Translator Possible 1 (Possible Benchmark-1)

LT-1 List Translator 1 (Likely Benchmark-1)

LT-UNK List Translator Benchmark Unknown

NoGS No GreenScreen.

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content

PostC Post-consumer recycled content

UNK Inclusion of recycled content is unknown

None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material

Nested Method / Product Threshold Substances listed within each material per threshold indicated per product

Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology

Third Party Verified Verification by independent certifier approved by HPDC

Preparer Third party preparer, if not self-prepared by manufacturer

Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard is not:

- a method for the assessment of exposure or risk associated with product handling or use,*
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.