

HPD UNIQUE IDENTIFIER: 1761396736

CLASSIFICATION: 09 67 23 Resinous Flooring

PRODUCT DESCRIPTION: KEY EPOCON SL is a 90-125+ mil self-leveling moisture vapor control system utilizing KEY EPOCOAT 'reservoir' technology, a unique water-based epoxy which can reduce the potentially adverse effects of moisture migration through and from concrete slabs on, above or below grade. KEY EPOCON SL allows the contractor to install polymer resin floor systems, epoxy terrazzo, and other moisture sensitive floor coverings on new concrete (5 days old) without fear of moisture entrapment. KEY EPOCON SL eliminates the potential for osmotic activity to blister or delaminate polymer resin floor systems, epoxy terrazzo, floor coatings, and protects other floor covering materials and adhesives including VCT, sheet vinyl, carpets, wood, laminates, etc.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold Level	Residuals/Impurities Evaluation		
<input type="radio"/> Nested Materials Method	<input type="radio"/> 100 ppm	<input checked="" type="radio"/> Completed	<i>For all contents above the threshold, the manufacturer has:</i>	
<input checked="" type="radio"/> Basic Method	<input checked="" type="radio"/> 1,000 ppm	<input type="radio"/> Partially Completed		Characterized <input checked="" type="radio"/> Yes <input type="radio"/> No
	<input type="radio"/> Per GHS SDS	<input type="radio"/> Not Completed		<i>Provided weight and role.</i>
Threshold Disclosed Per		Explanation(s) provided :	Screened	
<input type="radio"/> Material	<input type="radio"/> Other	<input checked="" type="radio"/> Yes <input type="radio"/> No	<input checked="" type="radio"/> Yes <input type="radio"/> No	
<input checked="" type="radio"/> Product			<i>Provided screening results using HPDC-approved methods.</i>	
			Identified <input type="radio"/> Yes <input checked="" type="radio"/> No	
			<i>Provided name and CAS RN or other identifier.</i>	

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE
EPOCON SL [QUARTZ BM-1 | CAN | MAM | GEN BARITE (BA(SO4))
NoGS UNDISCLOSED LT-P1 | MUL TALC BM-1 | CAN | MAM WATER
BM-4 ARALDITE B LT-P1 | END | AQU TITANIUM DIOXIDE BM-1 | CAN
| END | MAM BENTONITE LT-UNK | ALKYL (C12, C14) GLYCIDYL
ETHER LT-P1 | MUL | SKI]

Number of Greenscreen BM-4/BM3 contents ... 1
Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ...
BM-1, LT-P1
Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

This HPD is Identified-No due to proprietary substances in the product.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

Material (g/l): <50, compliant to low VOC Rule 1113 in all 50 states
Regulatory (g/l): <50, compliant to low VOC Rule 1113 in all 50 states
Does the product contain exempt VOCs: No
Are colorants available that do not increase the VOC content of the base paint when tinted: N/A

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.

VOC emissions: N/A
VOC content: EPA Method 24 - Volatile Matter Content (EPA 24)

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.
Pre-checked for LEED v4.1 Option 1.

Third Party Verified?

- Yes
- No

PREPARER: Self-Prepared
VERIFIER:
VERIFICATION #:

SCREENING DATE: 2024-06-11
PUBLISHED DATE: 2024-06-11
EXPIRY DATE: 2027-06-11

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-3-standard

EPOCON SL

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: The product is estimated to have no residuals/impurities over 1000 ppm based on raw material supplier information.

OTHER PRODUCT NOTES:

QUARTZ

ID: 14808-60-7

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2024-06-11 12:59:34**

%: **59.0300 - 65.7200**

GreenScreen: **BM-1**

RC: **None**

NANO: **No**

SUBSTANCE ROLE: **Filler**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	US NIH - Report on Carcinogens	Known to be Human Carcinogen (respirable size - occupational setting)
CAN	MAK	Carcinogen Group 1 - Substances that cause cancer in man
CAN	IARC	Group 1 - Agent is carcinogenic to humans - inhaled from occupational sources
CAN	IARC	Group 1 - Agent is Carcinogenic to humans
CAN	US NIH - Report on Carcinogens	Known to be a human Carcinogen
CAN	GHS - Japan	H350 - May cause cancer [Carcinogenicity - Category 1A]
CAN	GHS - Australia	H350i - May cause cancer by inhalation [Carcinogenicity - Category 1A or 1B]
CAN	GHS - New Zealand	Carcinogenicity category 1
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
GEN	GHS - Japan	H341 - Suspected of causing genetic defects [Germ cell mutagenicity - Category 2]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]
MAM	GHS - New Zealand	Specific target organ toxicity - repeated exposure category 1

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES:		

BARITE (BA(SO4))

ID: **13462-86-7**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2024-06-11 12:59:34		
%: 8.9900 - 11.9800	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP11)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022		
		Cosmetics & Personal Care Products		
SUBSTANCE NOTES:				

UNDISCLOSED

ID: **Undisclosed**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2024-06-11 12:59:34		
%: 4.8000 - 7.4900	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Curing agent
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
MUL	German FEA - Substances Hazardous to Waters	Class 3 - Severe Hazard to Waters		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: The substance ID and name are not disclosed on this HPD due to proprietary reasons.				

TALC

ID: **14807-96-6**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2024-06-11 12:59:34		
%: 4.5000 - 5.9900	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Filler

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	MAK	Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification
CAN	IARC	Group 2b - Possibly carcinogenic to humans
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

WATER

ID: **7732-18-5**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2024-06-11 12:59:34**

%: **4.5000 - 5.9900** GreenScreen: **BM-4** RC: **None** NANO: **No** SUBSTANCE ROLE: **Diluent**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
EXEMPT	European Union / European Commission (EU EC)	EU - REACH Exemptions Exempted from REACH Annex IV listing due to intrinsic safety

SUBSTANCE NOTES:

ARALDITE B

ID: **25085-99-8**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2024-06-11 12:59:35**

%: **3.7100 - 4.4100** GreenScreen: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Binder**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	EU - Priority Endocrine Disruptors	Category 2 - In vitro evidence of biological activity related to Endocrine Disruption
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 2

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	International Living Future Institute (ILFI)	Living Building Challenge 4.0 - Red List of Materials & Chemicals - Effective April 1, 2024 Red List substances to avoid in Living Building Challenge V4.0 projects

SUBSTANCE NOTES:

TITANIUM DIOXIDE

ID: 13463-67-7

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2024-06-11 12:59:35**

%: **0.3000 - 1.5000** GreenScreen: **BM-1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Pigment**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	IARC	Group 2B - Possibly carcinogenic to humans - inhaled from occupational sources
CAN	MAK	Carcinogen Group 3A - Evidence of carcinogenic effects but not sufficient to establish MAK/BAT value
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
CAN	MAK	Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels
CAN	IARC	Group 2b - Possibly carcinogenic to humans
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
CAN	GHS - Japan	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Children's Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Formulated Consumer Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Cosmetics & Personal Care Products
POSITIVE LIST	US Environmental Protection Agency (US EPA)	US EPA - DfE Safer Chemicals Ingredients list (SCIL) Colorants - Green Circle (Verified Low Concern)

SUBSTANCE NOTES:

BENTONITE

ID: 1302-78-9

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2024-06-11 12:59:35		
%: 0.3000 - 1.5000	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		

SUBSTANCE NOTES:

ALKYL (C12, C14) GLYCIDYL ETHER

ID: 68609-97-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2024-06-11 12:59:36		
%: 0.2320 - 0.6960	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Binder

SUBSTANCE NOTES:

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
MUL	German FEA - Substances Hazardous to Waters	Class 3 - Severe Hazard to Waters
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
SKI	GHS - New Zealand	Skin irritation category 2
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]
SKI	GHS - New Zealand	Skin sensitisation category 1
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Some Solvents

SUBSTANCE NOTES:

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	N/A	
CERTIFYING PARTY: Self-declared	ISSUE DATE: 2019-06-25 00:00:00	CERTIFIER OR LAB: NA
APPLICABLE FACILITIES: NA	EXPIRY DATE:	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES:		

VOC CONTENT	EPA Method 24 - Volatile Matter Content (EPA 24)	
CERTIFYING PARTY: Self-declared	ISSUE DATE: 2018-06-30 00:00:00	CERTIFIER OR LAB: Key Resin Lab
APPLICABLE FACILITIES: NA	EXPIRY DATE:	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES: Volatile Organic Compound (VOC) Content Test per EPA Method 24		

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

the system using Epocoat technology

MANUFACTURER INFORMATION

MANUFACTURER: **Key Resin Company**
 ADDRESS: **4050 Clough Woods Drive**
Batavia, Ohio 45103
 COUNTRY: **USA**

WEBSITE: **www.keyresin.com**
 CONTACT NAME: **Travis Barkey**
 TITLE: **Technical Director**
 PHONE: **5139434225**
 EMAIL: **tbarkey@keyresin.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and

