AT SILKY SEAL Welltex® Circular Acoustic by Object Carpet

SCREENING DATE: 2026-11-04
PUBLISHED DATE: 2026-11-04
EXPIRY DATE: 2029-11-04
PREPARER: Self-Prepared

Health Product Declaration v3.0
created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 90827881
HPD UNIQUE PRODUCT ID: Not provided.
CLASSIFICATION: 09 68 13 Tile Carpeting
PRODUCT DESCRIPTION: A subtle sparkle, refined structure and maximum comfort under foot, as well as fantastic acoustic properties, set this high-quality velour Saxony in a class of its own.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format
→ Basic Method

Threshold Disclosed Per
→ Product

Threshold Level
→ 1,000 ppm

Residuals/Impurities Evaluation
→ Completed

Explanation(s) provided :
Yes

For all contents above the threshold, the manufacturer has:

Characterized Yes
Provided weight and role.

Screened Yes
Provided screening results using HPDC-approved methods.

Identified Yes
Provided name and CAS RN or other identifier.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | **MATERIAL OR SUBSTANCE** | *RESIDUAL OR IMPURITY*
GREENSCREEN SCORE | HAZARD TYPE

AT SILKY SEAL WELLTEX® CIRCULAR ACOUSTIC [POLYAMIDE FIBERS NoGS
POLYETHYLENE TEREPHTHALATE (PET) LT-UNK **PLASTICS, E.G. GRANULATES, FORMED PARTS, FIBRES, FOILS, POLYMER RESINS, IN SOLID FORM, NOT DISPERSED, INSOLUBLE IN WATER AND INDIFFERENT** NoGS **POLYETHYLENE TEREPHTHALATE (PET)** LT-UNK **]**

Number of Greenscreen BM-4/BM3 contents ... 0
Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... None
Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

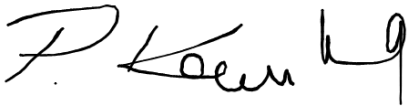
Antimicrobial Pesticides Reporting: This product does not contain substance(s) that are intentionally added above the [Product - 1,000 ppm] threshold to act as antimicrobials.

GLP - Certificate tested declared for 500 ppm. Chemical substance are listed by weight in the entire product instead of grouped by materials. Nano materials are not used in the product. All substances including residuals are disclosed to 500 ppm.

PFAS DETAILS:

This product does **not** contain intentionally added PFAS and materials and substances from suppliers are verified to **not** contain PFAS.

Attestation:



2026-11-04

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: CRI Green Label Plus - Carpets
VOC emissions: PRODIS-GUT
Management: ISO 9001:2015 Quality management systems
LCA: Environmental Product Declaration (EPD) by IBU (Arbeitsgemeinschaft Umweltverträgliches Bauprodukt E.V.(AUB)

CONSISTENCY WITH OTHER PROGRAMS

No pre-checks completed or disclosed.

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- *Basic Inventory method with Product-level threshold.*
- *Nested Material Inventory method with Product-level threshold*
- *Nested Material Inventory method with individual Material-level thresholds*

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 3.0, available on the HPDC website at: www.hpd-collaborative.org/hpd-3-0-standard

AT SILKY SEAL WELLTEX® CIRCULAR ACOUSTIC

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: All substances including residuals are disclosed to 500 ppm

OTHER PRODUCT NOTES: It is a product which is designed for recycling, even if there is no system for polyamide 6.6

POLYAMIDE FIBERS

ID: 63428-84-2

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2026-11-04 6:17:28**

%: **55.0000 - 55.0000** GreenScreen: **NoGS** RC: **None** NANO: **No** SUBSTANCE ROLE: **Textile component**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

POLYETHYLENE TEREPHTHALATE (PET)

ID: 25038-59-9

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2026-11-04 6:17:28**

%: **30.0000 - 30.0000** GreenScreen: **LT-UNK** RC: **PostC** NANO: **No** SUBSTANCE ROLE: **Textile component**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: 92 % recycled content made from old backings and bottles.

PLASTICS, E.G. GRANULATES, FORMED PARTS, FIBRES, FOILS, POLYMER RESINS, IN SOLID FORM, NOT DISPERSED, INSOLUBLE IN WATER AND INDIFFERENT

ID: 937182-60-0

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2026-11-04 6:17:29**

%: **9.0000 - 9.0000** GreenScreen: **NoGS** RC: **None** NANO: **No** SUBSTANCE ROLE: **Adhesive**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

POLYETHYLENE TEREPHTHALATE (PET)

ID: **25038-59-9**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2026-11-04 6:17:29**

%: **4.0000 - 5.0000** GreenScreen: **LT-UNK** RC: **PostC** NANO: **No** SUBSTANCE ROLE: **Carrier**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: recycled content approx. 80 % from bottle flakes and other

Section 3: Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS — **CRI Green Label Plus - Carpets**

COMPLIANCE TYPE: Third-party certification
ISSUE DATE: 2022-06-17
EXPIRY DATE: 2027-06-30
CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: Carpet and Rug Institute
COMPLIANCE DETAILS:
COMPLIANCE SCOPE: Product Line
APPLICABLE FACILITIES: This is for indoor air quality for all rooms in every building.
COMPLIANCE URL: https://carpet-rug.org/glpproducts
COMPLIANCE NOTES:

VOC EMISSIONS — **PRODIS-GUT**

COMPLIANCE TYPE: Third Party
ISSUE DATE: 2023-08-23
EXPIRY DATE: 2027-12-04
CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: Gemeinschaft umweltfreundlicher Teppichboden e.V.
COMPLIANCE DETAILS:
COMPLIANCE SCOPE:
APPLICABLE FACILITIES: Indoor Air quality and emissions for LEED, BREEAM best standards
COMPLIANCE URL: https://gut-prodis.eu/produktpruefung/prodis/
COMPLIANCE NOTES: Gemeinschaft umweltfreundlicher Teppichboden e.V.

MANAGEMENT — **ISO 9001:2015 Quality management systems**

COMPLIANCE TYPE: Third Party
ISSUE DATE: 2023-11-29
EXPIRY DATE: No expiration
CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: TÜV Hessen Germany
COMPLIANCE DETAILS:
COMPLIANCE SCOPE:
APPLICABLE FACILITIES: Quality Management System
COMPLIANCE URL:
COMPLIANCE NOTES: TÜV Hessen

LCA — **Environmental Product Declaration (EPD) by IBU (Arbeitsgemeinschaft Umweltverträgliches Bauprodukt E.V.(AUB)**

COMPLIANCE TYPE: Third Party
ISSUE DATE: 2024-04-04
EXPIRY DATE: 2028-04-03
CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: Institut Bauen und Umwelt
COMPLIANCE DETAILS:
COMPLIANCE SCOPE:
APPLICABLE FACILITIES: GUT creates the LCA and IBU is the verifier.
COMPLIANCE URL: https://epd-online.com
COMPLIANCE NOTES:

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

This is a product, which is developed for "Design for Recycling".

The silky, shimmering fabric radiates class and elegance – available as broadloom, Acoustic Tiles or a tailored RUGX. The inimitable iridescent silk look, the pleasant feel and last but not least the acoustic efficiency emphasize the maximum comfort experience. The acoustic properties are ideal for workspaces. Available in 29 gorgeous colors, it opens a world of design possibilities. Despite its soft looks, SILKY SEAL is tough too, for whatever your commercial property has to throw at it, thanks to its high-quality brand-name fibers.

Section 6: References

MANUFACTURER INFORMATION

MANUFACTURER: **Object Carpet**
ADDRESS: **Object Carpet GmbH**
Denkendorf, Baden-Württemberg 73770
COUNTRY: **Germany**

WEBSITE: **www.object-carpet.com**
CONTACT NAME: **Patric Kannberg**
TITLE: **Sustainability Manager**
PHONE: **+497113402145**
EMAIL: **patric.kannberg@object-carpet.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity
CAN Cancer
DEV Developmental toxicity
END Endocrine activity
EYE Eye irritation/corrosivity
GEN Gene mutation
GLO Global warming
LAN Land toxicity
MAM Mammalian/systemic/organ toxicity
MUL Multiple
NEU Neurotoxicity
NF Not found on Priority Hazard Lists
OZO Ozone depletion
PBT Persistent, bioaccumulative, and toxic
PHY Physical hazard (flammable or reactive)
REP Reproductive
RES Respiratory sensitization
SKI Skin sensitization/irritation/corrosivity
UNK Unknown

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)
BM-3 Benchmark 3 (use but still opportunity for improvement)
BM-2 Benchmark 2 (use but search for safer substitutes)
BM-1 Benchmark 1 (avoid - chemical of high concern)
BM-U Benchmark Unspecified (due to insufficient data)
LT-P1 List Translator Possible 1 (Possible Benchmark-1)
LT-1 List Translator 1 (Likely Benchmark-1)
LT-UNK List Translator Benchmark Unknown
NoGS No GreenScreen.

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard is not:

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.