HYPERSEAL 25 LM S
by ALCHIMICA

SCREENING DATE: 2025-12-12
PUBLISHED DATE: 2026-03-27
EXPIRY DATE: 2028-12-12
PREPARER: Self-Prepared

Health Product Declaration v3.0
created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 13982576302080
HPD UNIQUE PRODUCT ID: Not provided.
CLASSIFICATION: 07 92 13 Elastomeric Joint Sealants
PRODUCT TYPE: Joint Fillers, Sealants, And Mastics
PRODUCT DESCRIPTION: HYPERSEAL®-25LM-S is a hybrid one-component joint sealant combining polyurethane and silylated-PU technology to deliver excellent elasticity, workability, and storage stability

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format
→ Basic Method

Threshold Disclosed Per
→ Product

Threshold Level
→ 100 ppm

Residuals/Impurities Evaluation
→ Completed

Explanation(s) provided :
Yes

For all contents above the threshold, the manufacturer has:

Characterized Yes
Provided weight and role.

Screened Yes
Provided screening results using HPDC-approved methods.

Identified No
Provided name and CAS RN or other identifier.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | **MATERIAL OR SUBSTANCE** | *RESIDUAL OR IMPURITY* GREENSCREEN SCORE | HAZARD TYPE

HYPERSEAL 25 LM S [CALCIUM CARBONATE BM-3 | EYE **UNDISCLOSED** BM-1 | END | CAN | DEV | REP **UNDISCLOSED** LT-P1 | SKI | EYE | MAM **UNDISCLOSED** BM-1 **TITANIUM DIOXIDE** BM-1 * | CAN | END | MAM **UNDISCLOSED** LT-P1 | MUL **UNDISCLOSED** LT-UNK | CAN | RES | SKI | EYE | MAM **]**

Number of Greenscreen BM-4/BM3 contents ... 1

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... BM-1, LT-P1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

All substances inventoried to 100 ppm

*Form-Specific Hazard: This substance's GreenScreen Benchmark or List Translator score and the applicable hazards are related to particulate inhalation, which is expected to occur only during manufacture, installation, maintenance, or demolition, due to activities such as sawing, sanding, grinding, or intensive cleaning. For this reason, this score is intentionally omitted from the "Contents highest concern" line above. See HPDC's Special Conditions policy for more information.

PFAS DETAILS:

This product does **not** contain intentionally added PFAS and materials and substances from suppliers are verified to **not** contain PFAS.

Attestation:

vickydellaporta

2025-12-12

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

Material (g/l): 39
Regulatory (g/l): <50 SCAQMD Architectural Sealant VOC Limits (Rule 1168)

Does the product contain exempt VOCs: No

Are colorants available that do not increase the VOC content of the base paint when tinted: N/A

COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: CDPH Standard Method - Not tested
VOC content: SCAQMD Rule 1168 (other sealants)

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.
Pre-checked for LEED v4.1 Option 1.

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- *Basic Inventory method with Product-level threshold.*
- *Nested Material Inventory method with Product-level threshold*
- *Nested Material Inventory method with individual Material-level thresholds*

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 3.0, available on the HPDC website at: www.hpd-collaborative.org/hpd-3-0-standard

HYPERSEAL 25 LM S

PRODUCT THRESHOLD: 100 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: Residuals and Impurities determined from updated SDS documents of suppliers.

OTHER PRODUCT NOTES:

CALCIUM CARBONATE ID: Undisclosed

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-12 6:23:01**

%: **35.0000 - 45.0000** GreenScreen: **BM-3** RC: **None** NANO: **No** SUBSTANCE ROLE: **Filler**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
EYE	GHS - New Zealand	Eye irritation category 2

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The percentage is given as a range to protect integrity of formula

UNDISCLOSED ID: Undisclosed

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-12 6:30:48**

%: **20.0000 - 30.0000** GreenScreen: **BM-1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Plasticizer**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
END	ChemSec - SIN List	Endocrine Disruption
CAN	CA EPA - Prop 65	Carcinogen
DEV	US NIH - Reproductive & Developmental Monographs	Some Evidence of Adverse Effects - Developmental Toxicity
END	EU - Priority Endocrine Disruptors	Category 2 - In vitro evidence of biological activity related to Endocrine Disruption
REP	GHS - Japan	H361 - Suspected of damaging fertility or the unborn child [Toxic to reproduction - Category 2]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Perkins+Will (P+W)	P&W - Precautionary List Precautionary list of substances recommended for avoidance
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Bisphenols and Phthalates
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Some Solvents
RESTRICTED LIST	International Living Future Institute (ILFI)	Living Building Challenge 4.0 - Red List of Materials & Chemicals - Effective February 1, 2025 Red List substances to avoid in Living Building Challenge V4.0 projects
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 All Products

SUBSTANCE NOTES: The cas number and exact % are not shared in order to protect the proprietary nature of the formula

UNDISCLOSED ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-12 6:21:33**

%: **20.0000 - 26.0000** GreenScreen: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Polymer species**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
EYE	GHS - Australia	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]
MAM	GHS - Australia	H330 - Fatal if inhaled [Acute toxicity (inhalation) - Category 1 or 2]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The cas No. and the exact percentage have not been disclosed in order to protect the proprietary nature of the formula.

UNDISCLOSED ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-12 6:29:34**

%: **1.0000 - 3.0000** GreenScreen: **BM-1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Viscosity modifier**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The cas number has been used to determine hazards associated with substance

TITANIUM DIOXIDE

ID: **13463-67-7**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-12 6:28:03**

%: **0.5000 - 2.0000** GreenScreen: **BM-1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Pigment**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen**
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route**
CAN	IARC	Group 2B - Possibly carcinogenic to humans - inhaled from occupational sources**
CAN	MAK	Carcinogen Group 3A - Evidence of carcinogenic effects but not sufficient to establish MAK/BAT value**
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor**
CAN	MAK	Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels**
CAN	IARC	Group 2b - Possibly carcinogenic to humans**
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]**
CAN	GHS - Japan	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]**
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]**

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
POSITIVE LIST	US Environmental Protection Agency (US EPA)	US EPA - DfE Safer Chemicals Ingredients list (SCIL) Colorants - Green Circle (Verified Low Concern)
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products

SUBSTANCE NOTES: **Form-Specific Hazard: This substance's GreenScreen Benchmark or List Translator score and the applicable hazards are related to particulate inhalation, which is expected to occur only during manufacture, installation, maintenance, or demolition, due to activities such as sawing, sanding, grinding, or intensive cleaning. See HPDC's Special Conditions policy for more information. Manufacturer's Safety Data Sheet (SDS), if applicable, may offer occupational health and safety information.

UNDISCLOSED ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-03-27 7:18:37**

%: **0.0500 - 0.1000** GreenScreen: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Antioxidant**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
MUL	German FEA - Substances Hazardous to Waters	Class 3 - Severe Hazard to Waters

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: cas number used to identify hazards

UNDISCLOSED ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2026-03-27 7:16:01**

%: **0.0500 - 0.0900** GreenScreen: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Monomer**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	MAK	Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels
RES	MAK	Sensitizing Substance Sah - Danger of airway & skin sensitization
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
EYE	EU - GHS (H-Statements) Annex 6 Table 3-1	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
SKI	GHS - New Zealand	Skin irritation category 2
EYE	GHS - New Zealand	Eye irritation category 2
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
EYE	GHS - Australia	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]
CAN	GHS - New Zealand	Carcinogenicity category 2
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]
MAM	GHS - New Zealand	Specific target organ toxicity - repeated exposure category 1

MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
CAN	EU - Annex VI CMRs	Carcinogen Category 2 - Suspected human Carcinogen
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]
SKI	GHS - New Zealand	Skin sensitisation category 1
MAM	GHS - New Zealand	Acute inhalation toxicity category 2
EYE	GHS - Korea	H319 - Causes serious eye irritation [Serious eye damage/irritation - Category 2]
SKI	GHS - Korea	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
MAM	Québec CSST - WHMIS 1988	Class D1A - Very toxic material causing immediate and serious toxic effects
MAM	GHS - Australia	H330 - Fatal if inhaled [Acute toxicity (inhalation) - Category 1 or 2]
MAM	GHS - Japan	H330 - Fatal if inhaled [Acute toxicity (inhalation: dust, mist) - Category 2]
CAN	GHS - Australia	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
MAM	GHS - Korea	H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Perkins+Will (P+W)	P&W - Precautionary List Precautionary list of substances recommended for avoidance
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 All Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products

SUBSTANCE NOTES: cas number used to identify hazards

Section 3: Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	CDPH Standard Method - Not tested	
COMPLIANCE TYPE: Self-declaration **CERTIFIER/VERIFIER/TESTING LAB/AUDITOR:** None **COMPLIANCE DETAILS:** **COMPLIANCE SCOPE:** **APPLICABLE FACILITIES:** ALL **COMPLIANCE URL:** **COMPLIANCE NOTES:**	**ISSUE DATE:** 2025-12-12	**EXPIRY DATE:** No expiration

VOC CONTENT	SCAQMD Rule 1168 (other sealants)	
COMPLIANCE TYPE: Third-party certification **CERTIFIER/VERIFIER/TESTING LAB/AUDITOR:** NCSR DEMOKRITOS **COMPLIANCE DETAILS:** **COMPLIANCE SCOPE:** **APPLICABLE FACILITIES:** ALL **COMPLIANCE URL:** https://alchimica-my.sharepoint.com/:b:/p/vicky_dellaporta/IQBWHFs4-cY_TogBGzKBZYP5AQqFR6dUAcjeBdAj1-2fFug?e=Hh47kw **COMPLIANCE NOTES:**	**ISSUE DATE:** 2025-09-22	**EXPIRY DATE:** 2029-05-18

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

HYPERSEAL®-25LM-S is a hybrid one-component joint sealant combining polyurethane and silylated-PU technology to deliver excellent elasticity, workability, and storage stability. It accommodates 50% joint movement and offers outstanding adhesion to concrete, metals, glass, and masonry, including applications under water immersion. The sealant remains flexible down to -40 °C and performs reliably in demanding environments. It complies with ISO 11600 F-25LM, DIN 18540-F, ASTM C920, and is CE certified according to EN 15651-1 and EN 15651-4.
COMPLIANCE WITH
• ISO-11600,
• Type F - class: 25LM,
• DIN-18540-F,
• ASTM C920,
• U.S. Federal Specification TT-S-00230C,
• Type II Class A.

HYPERSEAL®-25LM-S is CE certified according to EN 15651-1:2012 (Sealants for Facades) and 15651-4:2012 (Sealants for Floor Joints with Foot traffic).

Section 6: References

MANUFACTURER INFORMATION

MANUFACTURER: **ALCHIMICA**
ADDRESS: **69th Km Athens-Lamia National Road • Greece**
Ritsona, Voiotia 34100
COUNTRY: **Greece**

WEBSITE: **www.alchimica.com**
CONTACT NAME: **Dr. Vicky Dellaporta**
TITLE: **Director of Research and Development**
PHONE: **+30 22620 71213 & +30 22620 72073**
EMAIL: **vicky.dellaporta@alchimica.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity
CAN Cancer
DEV Developmental toxicity
END Endocrine activity
EYE Eye irritation/corrosivity
GEN Gene mutation
GLO Global warming
LAN Land toxicity
MAM Mammalian/systemic/organ toxicity
MUL Multiple
NEU Neurotoxicity
NF Not found on Priority Hazard Lists
OZO Ozone depletion
PBT Persistent, bioaccumulative, and toxic
PHY Physical hazard (flammable or reactive)
REP Reproductive
RES Respiratory sensitization
SKI Skin sensitization/irritation/corrosivity
UNK Unknown

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)
BM-3 Benchmark 3 (use but still opportunity for improvement)
BM-2 Benchmark 2 (use but search for safer substitutes)
BM-1 Benchmark 1 (avoid - chemical of high concern)
BM-U Benchmark Unspecified (due to insufficient data)
LT-P1 List Translator Possible 1 (Possible Benchmark-1)
LT-1 List Translator 1 (Likely Benchmark-1)
LT-UNK List Translator Benchmark Unknown
NoGS No GreenScreen.

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / **Material Threshold** Substances listed within each material per threshold indicated per material
Nested Method / **Product Threshold** Substances listed within each material per threshold indicated per product
Basic Method / **Product Threshold** Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard is not:

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.