

HPD UNIQUE IDENTIFIER: 1295715328

CLASSIFICATION: 33 05 41 Vitrified Clay Utility Pipe

PRODUCT DESCRIPTION: Vitrified Clay used primarily as gravity sanitary sewer pipe, but may also be used as flue liners, chimney tops, wall coping or decorative building accents

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold Level	Residuals/Impurities Evaluation	<i>For all contents above the threshold, the manufacturer has:</i>
<input checked="" type="radio"/> Nested Materials Method	<input checked="" type="radio"/> 100 ppm	<input checked="" type="radio"/> Completed	Characterized <input checked="" type="radio"/> Yes <input type="radio"/> No
<input checked="" type="radio"/> Basic Method	<input type="radio"/> 1,000 ppm	<input type="radio"/> Partially Completed	<i>Provided weight and role.</i>
Threshold Disclosed Per	<input type="radio"/> Per GHS SDS	<input type="radio"/> Not Completed	Screened <input checked="" type="radio"/> Yes <input type="radio"/> No
<input type="radio"/> Material	<input type="radio"/> Other	Explanation(s) provided :	<i>Provided screening results using HPDC-approved methods.</i>
<input checked="" type="radio"/> Product		<input checked="" type="radio"/> Yes <input type="radio"/> No	Identified <input checked="" type="radio"/> Yes <input type="radio"/> No
			<i>Provided name and CAS RN or other identifier.</i>

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

[PRODUCT](#) | [MATERIAL OR SUBSTANCE](#) | [RESIDUAL OR IMPURITY](#)

[GREENSCREEN SCORE](#) | [HAZARD TYPE](#)

VITRIFIED CLAY PIPE [[KAOLIN](#) [LT-UNK](#)] CAN [QUARTZ](#) [BM-1*](#)] CAN | MAM | GEN [GROG](#)]

Number of Greenscreen BM-4/BM3 contents ... 0

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... None

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Special Conditions applied: [MixedRecycledContent]

Dry scrap and grog are also added back to the raw materials, but they are entirely made of clay (kaolin) and shale (quartz) from previous batches. The total of these combined recycled materials does not exceed 20% by weight

*Form-Specific Hazard: This substance's GreenScreen Benchmark or List Translator score and the applicable hazards are related to particulate inhalation, which is expected to occur only during manufacture, installation, maintenance, or demolition, due to activities such as sawing, sanding, grinding, or intensive cleaning. For this reason, this score is intentionally omitted from the "Contents highest concern" line above. See HPDC's Special Conditions policy for more information.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: Inherently non-emitting source per LEED

CONSISTENCY WITH OTHER PROGRAMS

No pre-checks completed or disclosed.

Third Party Verified?

- Yes
- No

PREPARER: Self-Prepared

VERIFIER:
VERIFICATION #:

SCREENING DATE: 2023-09-26

PUBLISHED DATE: 2023-11-17

EXPIRY DATE: 2026-09-26

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- *Basic Inventory method with Product-level threshold.*
- *Nested Material Inventory method with Product-level threshold*
- *Nested Material Inventory method with individual Material-level thresholds*

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-3-standard

VITRIFIED CLAY PIPE

PRODUCT THRESHOLD: 100 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: To be "vitrified" the material must be fired at 2000 degrees Fahrenheit creating a homogeneous material. If any impurities made their way into the manufacturing stream, they would be burned off in this process.

OTHER PRODUCT NOTES: There is no evidence of the presence of residuals or impurities. There are no additional/alternate substances used in the manufacture of clay pipe. VCP is not listed in Pharos Common Products

KAOLIN

ID: 1332-58-7

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2023-09-27 11:23:22

#: 50.0000 - 70.0000 GreenScreen: LT-UNK RC: None NANO: No SUBSTANCE ROLE: Structure component

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	MAK	Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

QUARTZ

ID: 14808-60-7

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2023-09-27 12:49:23

#: 10.0000 - 30.0000 GreenScreen: BM-1 RC: None NANO: No SUBSTANCE ROLE: Structure component

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen**
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route**
CAN	US NIH - Report on Carcinogens	Known to be Human Carcinogen (respirable size - occupational setting)**
CAN	MAK	Carcinogen Group 1 - Substances that cause cancer in man**
CAN	IARC	Group 1 - Agent is carcinogenic to humans - inhaled from occupational sources**
CAN	IARC	Group 1 - Agent is Carcinogenic to humans**
CAN	US NIH - Report on Carcinogens	Known to be a human Carcinogen**
CAN	GHS - Japan	H350 - May cause cancer [Carcinogenicity - Category 1A]**
CAN	GHS - Australia	H350i - May cause cancer by inhalation [Carcinogenicity - Category 1A or 1B]**
CAN	GHS - New Zealand	Carcinogenicity category 1**
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]**
GEN	GHS - Japan	H341 - Suspected of causing genetic defects [Germ cell mutagenicity - Category 2]**
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]**
MAM	GHS - New Zealand	Specific target organ toxicity - repeated exposure category 1**

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The quartz (shale) is mixed with clay, dry scrap, and grog and fired at approximately 2000 degrees Fahrenheit to form a solid, homogeneous body. No particles are emitted or aerosolized during construction or while the product is in use.

****Form-Specific Hazard:** This substance's GreenScreen Benchmark or List Translator score and the applicable hazards are related to particulate inhalation, which is expected to occur only during manufacture, installation, maintenance, or demolition, due to activities such as sawing, sanding, grinding, or intensive cleaning. See HPDC's Special Conditions policy for more information. Manufacturer's Safety Data Sheet (SDS), if applicable, may offer occupational health and safety information.

GROG ID: **Mixed Recycled Content**

HAZARD DATA SOURCE: [HPDC Special Conditions Policy](#)

%: **13.0000 - 20.0000** GreenScreen: **Not Required** RC: **PreC** NANO: **No** MATERIAL ROLE: **Structure component**

Hazard Screening is not applicable to this Special Condition

INGREDIENT DESCRIPTION: Fired VCP ground and mixed back into the raw material and dry scrap

ANALYTICAL TESTING: Manufacturer attestation - material never leaves manufacturer's control

BATCH VARIATION: Yes, The percentage of each element in the mix may vary because it is based on a previous batch. All material components are the same, only the percentages may vary.

COUNTRY OF ORIGIN: United States

MATERIAL CONTENT NOTES: This includes fired clay (3 - 5% by weight) and dry scrap (10 - 15% by weight)

Fired clay is recycled back into the raw materials -- the materials never leave the manufacturing facility.

This disclosure does not provide information on the potential presence of hazardous substances which may be found in certain mixed recycled materials.

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	Inherently non-emitting source per LEED	
CERTIFYING PARTY: Self-declared	ISSUE DATE: 2023-09-27	CERTIFIER OR LAB: None
APPLICABLE FACILITIES: All	EXPIRY DATE:	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES:		

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

MANUFACTURER INFORMATION

MANUFACTURER: National Clay Pipe Institute
ADDRESS: 850 N. Wisconsin St. Ste 102
 Elkhorn, WI 53121
COUNTRY: United States

WEBSITE: ncpi.org
CONTACT NAME: Jeff Boschert
TITLE: President
PHONE: 3142293789
EMAIL: jboschert@ncpi.org

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this

