

HPD UNIQUE IDENTIFIER: 26606

CLASSIFICATION: 09 22 16 Non-Structural Metal Framing

PRODUCT DESCRIPTION: The ViperStud® Drywall Framing System offers all the benefits of conventional flat steel studs with a design that performs even better. ViperStuds and ViperTracks consist of 100% hot-dip galvanized steel, and are used for framing of interior nonload-bearing composite and non-composite walls. ViperTracks® are fabricated in 1-5/8", 2-1/2", 3- 5/8", 4", and 6" widths with 1-1/4" legs from standard G40 hot-dipped galvanized steel. ViperStuds® are fabricated in 1- 5/8", 2-1/2", 3-5/8", 4", and 6" widths from standard G40 hot-dipped galvanized steel; G60 and G90 coatings are available upon request. VIPER 25, VIPER18 MIL, VIPER20 (.0181 MIN), VIPER 30MIL, and VIPER 33MIL manufactured by CEMCO received an evaluation report (ESR-2620) from ICC Evaluation Service (ICC-ES), providing evidence that the ViperStud Drywall Framing System meets code requirements. ViperStud Drywall Nonstructural Framing Members & Accessories Material Specification (ASTM) A1003/A653/A924; Product Specification (ASTM) C645; Coating Specification (ASTM) A1003/A653/A924; Installation (ASTM) C754. All CEMCO products are manufactured in the USA at one of our four state-of-the-art production facilities strategically located in four major metropolitan markets to ensure that service and quality requirements are met. May also include the following CSI MasterFormats: 09 21 16 Gypsum Board Assemblies; 09 22 00 Supports for Plaster and Gypsum Board.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

<p>Inventory Reporting Format</p> <p><input type="radio"/> Nested Materials Method</p> <p><input checked="" type="radio"/> Basic Method</p> <p>Threshold Disclosed Per</p> <p><input type="radio"/> Material</p> <p><input checked="" type="radio"/> Product</p>	<p>Threshold Level</p> <p><input type="radio"/> 100 ppm</p> <p><input checked="" type="radio"/> 1,000 ppm</p> <p><input type="radio"/> Per GHS SDS</p> <p><input type="radio"/> Other</p>	<p>Residuals/Impurities</p> <p><input checked="" type="radio"/> Considered</p> <p><input type="radio"/> Partially Considered</p> <p><input type="radio"/> Not Considered</p> <p>Explanation(s) provided for Residuals/Impurities?</p> <p><input checked="" type="radio"/> Yes <input type="radio"/> No</p>	<p><i>All Substances Above the Threshold Indicated Are:</i></p> <p>Characterized <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>% weight and role provided for all substances.</i></p> <p>Screened <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>All substances screened using Priority Hazard Lists with results disclosed.</i></p> <p>Identified <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>All substances disclosed by Name (Specific or Generic) and Identifier.</i></p>
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CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

MATERIAL | SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE
VIPERSTUD & VIPERTRACK | STEEL NoGS ZINC LT-P1 | END | MUL | PHY | AQU]

Number of Greenscreen BM-4/BM3 contents ... 0

Contents highest concern GreenScreen Benchmark or List translator Score ... LT-P1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

This Health Product Declaration (HPD) was completed in accordance with the HPD Standard version 2.2, and discloses hazards associated with all substances present at or above 1000 parts per million (ppm) in the finished product.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.

VOC emissions: Inherently non-emitting source per LEED®
 Other: ICC-ES Evaluation Report

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Material Ingredients Option 1

<p>Third Party Verified?</p> <p><input type="radio"/> Yes</p> <p><input checked="" type="radio"/> No</p>	<p>PREPARER: Self-Prepared</p> <p>VERIFIER:</p> <p>VERIFICATION #:</p>	<p>SCREENING DATE: 2021-11-22</p> <p>PUBLISHED DATE: 2021-11-22</p> <p>EXPIRY DATE: 2024-11-22</p>
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This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- *Basic Inventory method with Product-level threshold.*
- *Nested Material Inventory method with Product-level threshold*
- *Nested Material Inventory method with individual Material-level thresholds*

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.2, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-2-standard

VIPERSTUD & VIPERTRACK

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES CONSIDERED: Yes

RESIDUALS AND IMPURITIES NOTES: Residuals and Impurities were “Considered”, as outlined in Emerging Best Practices. No residuals or impurities are known or expected to be present at or above the Content Inventory Threshold indicated that have a GS score of BM-1, LT-1, LT-P1 or NoGS based on information provided in supplier SDS and as predicted by process chemistry (Pharos CML). However, supplier SDS states the following: "All commercial steel products may contain small amounts of various elements in addition to those specified. These small quantities (less than 0.1%) may exist as intentional additions, or as “trace” or “residual” elements that generally originate in the raw materials used. These elements may include: aluminum, antimony, arsenic, boron, cadmium, calcium, chromium, cobalt, columbium, copper, lead, molybdenum, nickel, silicon, tin, titanium, vanadium, and zirconium."

OTHER PRODUCT NOTES: Standard G40 hot-dipped galvanized steel. Passivation coatings for corrosion resistance are an industry standard for this type of material; however, the substances used for such coatings fall below the inventory threshold (0.1% or 1000 ppm) of the material, and are therefore not reported here.

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2021-11-22 15:34:53**%: **96.3000 - 98.3000** GS: **NoGS** RC: **Both** NANO: **No** SUBSTANCE ROLE: **Structure component**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: CEMCO cold-formed steel framing products contain 30% to 37% pre- and post-consumer recycled steel sourced from several domestic (USA) suppliers. Specific guidelines are being created to address known issues related to transparency and disclosure for several materials ("Special Conditions"), including Metal Alloys such as Steel. Supplier reports the following composition of alloying elements: max 0.9% Manganese (7439-96-5; LT-P1); max 0.6% Carbon (7440-44-0; LT-UNK); max 0.6% Silicon (7440-21-3; LT-UNK); max 0.5% Copper (7440-50-8; LT-UNK); max 0.15% Phosphorus (8049-19-2; NoGS); max 0.1% Calcium (7440-70-2; LT-P1).

ZINC

ID: 7440-66-6

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2021-11-22 15:34:54**%: **1.7000 - 3.7000** GS: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Coating**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
PHY	EU - GHS (H-Statements) Annex 6 Table 3-1	H260 - In contact with water releases flammable gases which may ignite spontaneously [Substances and mixtures which, in contact with water, emit flammable gases - Category 1]
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H400 - Very toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 1]
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
PHY	EU - GHS (H-Statements) Annex 6 Table 3-1	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]

SUBSTANCE NOTES: Form-specific hazards not expected to apply to the finished and installed product; however, further processing (e.g. welding, sawing, etc) during installation may release fumes or other respirable particles. The Safety Data Sheet (SDS) for Galvanized Sheet Steel can be found at <http://cemcosteel.com/cemco-submittal-creator>.

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	Inherently non-emitting source per LEED®		
CERTIFYING PARTY: Self-declared APPLICABLE FACILITIES: City of Industry, CA 91746; Pittsburg, CA 94565; Denver, CO 80204; Fort Worth, TX 76140 CERTIFICATE URL:	ISSUE DATE: 2018-10- 01	EXPIRY DATE:	CERTIFIER OR LAB: N/A
CERTIFICATION AND COMPLIANCE NOTES: As per LEED: "Products that are inherently nonemitting sources of VOCs (stone, ceramic, powder-coated metals, plated or anodized metal, glass, concrete, clay brick, and unfinished or untreated solid wood) are considered fully compliant without any VOC emissions testing if they do not include integral organic-based surface coatings, binders, or sealants."			
OTHER	ICC-ES Evaluation Report		
CERTIFYING PARTY: Third Party APPLICABLE FACILITIES: City of Industry, CA 91746; Pittsburg, CA 94565; Denver, CO 80204; Fort Worth, TX 76140 CERTIFICATE URL: http://www.icc-es.org/reports/pdf_files/ESR-2620.pdf	ISSUE DATE: 2021-07- 01	EXPIRY DATE: 2023- 07-01	CERTIFIER OR LAB: ICC Evaluation Service
CERTIFICATION AND COMPLIANCE NOTES: ESR-2620. Evaluation Subject: ViperStud Drywall Framing System (Nonload-Bearing): Viper25, Viper 20, Viper 18mil, Viper 27mil, Viper 30mil, Viper 33mil. Evaluation Scope includes compliance with the following codes: 2021, 2018, 2015 and 2012 International Building Code® (IBC); 2021 and 2018 International Residential Code® (IRC). Property Evaluated: Structural.			

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

GYPSUM WALLBOARD	HPD URL: https://www.hpd-collaborative.org/hpd-public-repository/
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: For installation of drywall framing system. According to ICC-ES ESR-2620: "Gypsum wallboard must be a minimum of 5/8 inch (15.9 mm) thick and Type X, complying with ASTM C1396 and manufactured by one of the following companies: American Gypsum; CertainTeed; Georgia Pacific; Lafarge; National Gypsum; Temple-Inland; or USG." Several domestic (USA) gypsum wallboard suppliers have published HPDs available for their products; see HPD Public Repository for more information and to download gypsum wallboard HPDs.	
FASTENERS	HPD URL: No HPD available
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: Fasteners for attaching the gypsum wallboard to the studs and tracks. According to ICC-ES ESR 2620: "must be No. 6, Type S, fine thread drywall bugle head screws conforming to ASTM C1002."	

Section 5: General Notes

MANUFACTURER INFORMATION

MANUFACTURER: CEMCO
ADDRESS: 13191 Crossroads Pkwy. North
 Suite 325
 City of Industry CA 91846, USA
WEBSITE: www.cemcosteel.com

CONTACT NAME: Fernando Sesma
TITLE: Director of Technical Services
PHONE: 800.416.2278
EMAIL: fsesma@cemcosteel.com

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-UNK List Translator Benchmark Unknown (the chemical is present on at least one GreenScreen Specified List, but the information contained within the list did not result in a clear mapping to a LT-1 or LTP1 score.)
BM-2 Benchmark 2 (use but search for safer substitutes)	NoGS No GreenScreen.
BM-1 Benchmark 1 (avoid - chemical of high concern)	
BM-U Benchmark Unspecified (due to insufficient data)	
LT-P1 List Translator Possible 1 (Possible Benchmark-1)	

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.