

HPD UNIQUE IDENTIFIER: 25803

CLASSIFICATION: 12 52 13 Chairs

PRODUCT DESCRIPTION: Emeco's collaboration with Norman Foster resulted in the "20-06" Stacking chair. Foster envisioned a more "neutral" stacking chair-visually and physically lightweight. But the 20-06 is also super strong-tested to 445Kg. Lord Norman Foster said "I appreciate the anonymous character of the 20-06 collection-it meshes seamlessly with our vision for interior space." This record covers all chairs and stools available in the 20-06 Collection.

Section 1: Summary

Nested Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold level	Residuals/Impurities	<i>All Substances Above the Threshold Indicated Are:</i> Characterized <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No % weight and role provided for all substances. Screened <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No All substances screened using Priority Hazard Lists with results disclosed. Identified <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No All substances disclosed by Name (Specific or Generic) and Identifier.
<input checked="" type="radio"/> Nested Materials Method	<input type="radio"/> 100 ppm	Residuals/Impurities	
<input type="radio"/> Basic Method	<input checked="" type="radio"/> 1,000 ppm	Considered in 3 of 3 Materials	
Threshold Disclosed Per	<input type="radio"/> Per GHS SDS	Explanation(s) provided for Residuals/Impurities?	
<input type="radio"/> Material	<input type="radio"/> Other	<input checked="" type="radio"/> Yes <input type="radio"/> No	
<input checked="" type="radio"/> Product			

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

**MATERIAL | SUBSTANCE | RESIDUAL OR IMPURITY**  
**GREENSCREEN SCORE | HAZARD TYPE**

20-06 FRAME [ 6061 ALUMINUM BM-1 | END | RES | PHY NICKEL LT-1 | CAN | RES | MUL | SKI | MAM LEAD (CONTAMINANT) BM-1 | END | CAN | PBT | REP | MUL | DEV | GEN ] STANDARD SOFT GLIDE [ 1,3-BUTANEDIOL, POLYMER WITH ALPHA-BUTYL-OMEGA-HYDROXPOLY(OXY(METHYL-1,2-ETHANEDIYL)) AND 1,3-DIISOCYANATOMETHYLBENZENE LT-UNK ] STACK BUMPERS [ CARBONIC DICHLORIDE, POLYMER WITH 4,4'-(1-METHYLETHYLIDENE)BIS(PHENOL), 4-(1-METHYL-1-PHENYLETHYL)PHENYL ESTER NoGS ]

Number of Greenscreen BM-4/BM3 contents ... 0

Contents highest concern GreenScreen Benchmark or List translator Score ... BM-1  
 Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

This Health Product Declaration (HPD) was completed in accordance with the HPD Standard version 2.1, and discloses hazards associated with all substances present at or above 1000 parts per million (ppm) in the finished product, along with the role and percent weight. Therefore, this HPD qualifies for the LEED v4 MR credit Building Product Disclosure and Optimization: Material Ingredient Reporting (Option 1).

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.

VOC emissions: CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Material Ingredients Option 1

Third Party Verified? <input type="radio"/> Yes <input checked="" type="radio"/> No	PREPARER: Self-Prepared VERIFIER: VERIFICATION #:	SCREENING DATE: 2021-08-16 PUBLISHED DATE: 2021-08-16 EXPIRY DATE: 2024-08-16
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## Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.2, available on the HPDC website at: [www.hpd-collaborative.org/hpd-2-2-standard](http://www.hpd-collaborative.org/hpd-2-2-standard)

### 20-06 FRAME

#: 99.0000

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES CONSIDERED: Yes

MATERIAL TYPE: Metal

RESIDUALS AND IMPURITIES NOTES: Residuals or impurities with the potential to be present at or above the Content Inventory Threshold indicated that return a GS score of BM-1, LT-1, LT-P1 or NoGS have been disclosed, based on information provided in supplier disclosure letters, supplier SDS, and as predicted by process chemistry (Pharos CML).

OTHER MATERIAL NOTES: Aluminum frame

### 6061 ALUMINUM

ID: 7429-90-5

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-08-16 5:19:01

#: 100.0000 GS: BM-1 RC: Both NANO: No SUBSTANCE ROLE: Structure component

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
RES	AOEC - Asthmagens	Asthmagen (Rs) - sensitizer-induced
PHY	EU - GHS (H-Statements)	H228 - Flammable solid [Flammable solids - Category 1 or 2]
PHY	EU - GHS (H-Statements)	H261 - In contact with water releases flammable gases [Substances and mixtures which, in contact with water, emit flammable gases - Category 2 or 3]

SUBSTANCE NOTES: Aluminum is anodized. Supplier confirms that Aluminum used consists of 10-20% post-consumer and 50-60% pre-consumer recycled content. Specific guidelines are being created to address known issues related to transparency and disclosure for several materials ("Special Conditions"), including those with form-specific hazards and metal alloy materials such as 6061 Aluminum. This HPD will be updated as appropriate when these guidelines become available.

### NICKEL

ID: 7440-02-0

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-08-16 5:19:03

#: Impurity/Residual GS: LT-1 RC: None NANO: No SUBSTANCE ROLE: Impurity/Residual

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	MAK	Carcinogen Group 1 - Substances that cause cancer in man
CAN	IARC	Group 1 - Agent is Carcinogenic to humans
CAN	CA EPA - Prop 65	Carcinogen
CAN	US NIH - Report on Carcinogens	Known to be a human Carcinogen
CAN	IARC	Group 2b - Possibly carcinogenic to humans
RES	AOEC - Asthmagens	Asthmagen (Rs) - sensitizer-induced
CAN	US NIH - Report on Carcinogens	Reasonably Anticipated to be Human Carcinogen
RES	MAK	Sensitizing Substance Sah - Danger of airway & skin sensitization
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
SKI	EU - GHS (H-Statements)	H317 - May cause an allergic skin reaction [Skin sensitization - Category 1]
CAN	EU - GHS (H-Statements)	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
MAM	EU - GHS (H-Statements)	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]

SUBSTANCE NOTES: Potential impurity of 6061 Aluminum, based on information provided in supplier SDS. As per supplier SDS: "While Nickel is not intentionally added to this mixture, it could potentially enter through the recycle stream."

#### LEAD (CONTAMINANT)

ID: 7439-92-1

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2021-08-16 5:19:04**

#: **Impurity/Residual** GS: **BM-1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Impurity/Residual**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
CAN	EU - REACH Annex XVII CMRs	Carcinogen Category 2 - Substances which should be regarded as if they are Carcinogenic to man
PBT	OSPAR - Priority PBTs & EDs & equivalent concern	PBT - Chemical for Priority Action
REP	EU - SVHC Authorisation List	Toxic to reproduction - Candidate list
PBT	OR DEQ - Priority Persistent Pollutants	Priority Persistent Pollutant - Tier 1
MUL	ChemSec - SIN List	CMR - Carcinogen, Mutagen &/or Reproductive Toxicant
CAN	CA EPA - Prop 65	Carcinogen
CAN	IARC	Group 2b - Possibly carcinogenic to humans
CAN	MAK	Carcinogen Group 2 - Considered to be carcinogenic for man
CAN	US NIH - Report on Carcinogens	Reasonably Anticipated to be Human Carcinogen
DEV	G&L - Neurotoxic Chemicals	Developmental Neurotoxicant

CAN	US EPA - IRIS Carcinogens	(1986) Group B2 - Probable human Carcinogen
CAN	IARC	Group 2a - Agent is probably Carcinogenic to humans
DEV	CA EPA - Prop 65	Developmental toxicity
PBT	US EPA - Priority PBTs (NWMP)	Priority PBT
PBT	WA DoE - PBT	PBT
PBT	US EPA - Toxics Release Inventory PBTs	PBT
DEV	US NIH - Reproductive & Developmental Monographs	Clear Evidence of Adverse Effects - Developmental Toxicity
REP	US NIH - Reproductive & Developmental Monographs	Clear Evidence of Adverse Effects - Reproductive Toxicity
REP	EU - REACH Annex XVII CMRs	Toxic to Reproduction Category 1 - Substances known to impair fertility or cause Developmental Toxicity in humans
REP	EU - Annex VI CMRs	Reproductive Toxicity - Category 1A
GEN	MAK	Germ Cell Mutagen 3a
REP	CA EPA - Prop 65	Reproductive Toxicity - Female
REP	CA EPA - Prop 65	Reproductive Toxicity - Male
REP	GHS - New Zealand	6.8A - Known or presumed human reproductive or developmental toxicants
CAN	EU - GHS (H-Statements)	H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]
REP	EU - GHS (H-Statements)	H360FD - May damage fertility. May damage the unborn child [Reproductive toxicity - Category 1A or 1B]
CAN	GHS - Korea	H350 - May cause cancer [Carcinogenicity - Category 1]
DEV	EU - GHS (H-Statements)	H362 - May cause harm to breast-fed children [Reproductive toxicity, effects on or via lactation]
REP	GHS - Korea	H360 - May damage fertility or the unborn child [Reproductive toxicity - Category 1]
REP	GHS - Japan	H360 - May damage fertility or the unborn child [Toxic to reproduction - Category 1A]
DEV	GHS - Australia	H360Df - May damage the unborn child. Suspected of damaging fertility [Reproductive toxicity - Category 1A or 1B]

SUBSTANCE NOTES: Potential impurity of 6061 Aluminum, based on information provided in supplier SDS. As per supplier SDS: " While Lead is not intentionally added to this mixture, it could potentially enter through the recycle stream."

#### STANDARD SOFT GLIDE

#: 0.5000 - 0.6000

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES CONSIDERED: Yes

MATERIAL TYPE: Polymeric Material

RESIDUALS AND IMPURITIES NOTES: No residuals or impurities are expected to be present at or above the Content Inventory Threshold indicated that have a GS score of BM-1, LT-1, LT-P1 or NoGS based on information provided in supplier SDS and as predicted by process chemistry (Pharos CML).

OTHER MATERIAL NOTES: Glide inserted into leg bottom.

**1,3-BUTANEDIOL, POLYMER WITH ALPHA-BUTYL-OMEGA-HYDROXPOLY(OXY(METHYL-1,2-ETHANEDIYL)) AND 1,3-DIISOCYANATOMETHYLBENZENE**

ID: 68400-67-9

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2021-08-16 5:19:02**

%: **99.0000 - 100.0000** GS: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Structure component**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
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None found		No warnings found on HPD Priority Hazard Lists
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SUBSTANCE NOTES:

**STACK BUMPERS**

%: **0.0600 - 0.0700**

PRODUCT THRESHOLD: 1000 ppm RESIDUALS AND IMPURITIES CONSIDERED: **Yes** MATERIAL TYPE: **Polymeric Material**

RESIDUALS AND IMPURITIES NOTES: As all substances present in this material fall below the Content Inventory Threshold indicated, no residuals or impurities from this material are possible above this threshold.

OTHER MATERIAL NOTES: Inserted into 20-06 Frame.

**CARBONIC DICHLORIDE, POLYMER WITH 4,4'-(1-METHYLETHYLIDENE)BIS(PHENOL), 4-(1-METHYL-1-PHENYLETHYL)PHENYL ESTER**

ID: 111211-39-3

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2021-08-16 5:19:02**

%: **100.0000** GS: **NoGS** RC: **None** NANO: **No** SUBSTANCE ROLE: **Structure component**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
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None found		No warnings found on HPD Priority Hazard Lists
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SUBSTANCE NOTES:

## Section 3: Certifications and Compliance

*This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.*

### VOC EMISSIONS

CDPH Standard Method V1.2  
(Section 01350/CHPS) -  
Classroom & Office scenario

CERTIFYING PARTY: Third Party

APPLICABLE FACILITIES: Hanover PA 17331

CERTIFICATE URL:

[https://emeco.centracdn.net/client/dynamic/articles/emeco\\_environmental\\_certification\\_voc\\_clean\\_air\\_gold\\_seating\\_2825.pdf](https://emeco.centracdn.net/client/dynamic/articles/emeco_environmental_certification_voc_clean_air_gold_seating_2825.pdf)

CERTIFICATION AND COMPLIANCE NOTES: Intertek Clean Air Gold

ISSUE EXPIRY CERTIFIER

DATE: DATE: OR LAB:

2020- Intertek

08-26

## Section 4: Accessories

*This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.*

No accessories are required for this product.

## Section 5: General Notes

We make chairs. In America. Often by hand. Mostly from recycled stuff. But always to last. [www.emeco.net](http://www.emeco.net)

**MANUFACTURER INFORMATION**

MANUFACTURER: **emeco**  
 ADDRESS: **805 W Elm Avenue**  
**Hanover PA 17331, United States**  
 WEBSITE: **www.emeco.net**

CONTACT NAME: **Gregg Buchbinder**  
 TITLE: **CEO**  
 PHONE: **7176375951**  
 EMAIL: **info@emeco.net**

*The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.*

**KEY**

**Hazard Types**

<b>AQU</b> Aquatic toxicity	<b>LAN</b> Land toxicity	<b>PHY</b> Physical hazard (flammable or reactive)
<b>CAN</b> Cancer	<b>MAM</b> Mammalian/systemic/organ toxicity	<b>REP</b> Reproductive
<b>DEV</b> Developmental toxicity	<b>MUL</b> Multiple	<b>RES</b> Respiratory sensitization
<b>END</b> Endocrine activity	<b>NEU</b> Neurotoxicity	<b>SKI</b> Skin sensitization/irritation/corrosivity
<b>EYE</b> Eye irritation/corrosivity	<b>NF</b> Not found on Priority Hazard Lists	<b>UNK</b> Unknown
<b>GEN</b> Gene mutation	<b>OZO</b> Ozone depletion	
<b>GLO</b> Global warming	<b>PBT</b> Persistent, bioaccumulative, and toxic	

**GreenScreen (GS)**

<b>BM-4</b> Benchmark 4 (prefer-safer chemical)	<b>LT-1</b> List Translator 1 (Likely Benchmark-1)
<b>BM-3</b> Benchmark 3 (use but still opportunity for improvement)	<b>LT-UNK</b> List Translator Benchmark Unknown (the chemical is present on at least one GreenScreen Specified List, but the information contained within the list did not result in a clear mapping to a LT-1 or LTP1 score.)
<b>BM-2</b> Benchmark 2 (use but search for safer substitutes)	<b>NoGS</b> No GreenScreen.
<b>BM-1</b> Benchmark 1 (avoid - chemical of high concern)	
<b>BM-U</b> Benchmark Unspecified (due to insufficient data)	
<b>LT-P1</b> List Translator Possible 1 (Possible Benchmark-1)	

**Recycled Types**

**PreC** Pre-consumer recycled content  
**PostC** Post-consumer recycled content  
**UNK** Inclusion of recycled content is unknown  
**None** Does not include recycled content

**Other Terms:**

**GHS SDS** Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

**Inventory Methods:**

**Nested Method / Material Threshold** Substances listed within each material per threshold indicated per material  
**Nested Method / Product Threshold** Substances listed within each material per threshold indicated per product  
**Basic Method / Product Threshold** Substances listed individually per threshold indicated per product

**Nano** Composed of nano scale particles or nanotechnology  
**Third Party Verified** Verification by independent certifier approved by HPDC  
**Preparer** Third party preparer, if not self-prepared by manufacturer  
**Applicable facilities** Manufacturing sites to which testing applies

*The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:*

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

*Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.*

*The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.*

*The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.*